DeviceNet

OPERATION MANUAL

OMRON

DeviceNet

Operation Manual

Revised August 2002

Notice:

OMRON products are manufactured for use according to proper procedures by a qualified operator and only for the purposes described in this manual.

The following conventions are used to indicate and classify precautions in this manual. Always heed the information provided with them. Failure to heed precautions can result in injury to people or damage to property.

- **DANGER** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
- **WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- **Caution** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.

OMRON Product References

All OMRON products are capitalized in this manual. The word "Unit" is also capitalized when it refers to an OMRON product, regardless of whether or not it appears in the proper name of the product.

The abbreviation "Ch," which appears in some displays and on some OMRON products, often means "word" and is abbreviated "Wd" in documentation in this sense.

The abbreviation "PLC" means Programmable Controller. "PC" is used, however, in some Programming Device displays to mean Programmable Controller.

Visual Aids

The following headings appear in the left column of the manual to help you locate different types of information.

Note Indicates information of particular interest for efficient and convenient operation of the product.

1,2,3... 1. Indicates lists of one sort or another, such as procedures, checklists, etc.

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About this Manual:

This manual describes the configuration and installation of an OMRON DeviceNet network and includes the sections described below.

Please read this manual carefully and be sure you understand the information provided before attempting to install or operate the DeviceNet network. **Be sure to read the precautions provided in the following section.**

Precautions provides general precautions for planning, installing, and operating the DeviceNet network and related devices.

Section 1 provides an overview of the DeviceNet network, including features, compatible OMRON DeviceNet devices, communications specifications, and basic operating procedures.

Section 2 explains how to plan the Network configuration and connect the Network's communications wiring.

Section 3 describes the DeviceNet communications power supply methods and provides a step-bystep procedure to determine the ideal location for the power supply (or power supplies.)

Appendix A provides lists of OMRON's DeviceNet devices.

Appendix B shows the dimensions of the DeviceNet devices.

Appendix C shows the current requirements of the DeviceNet devices.

WARNING Failure to read and understand the information provided in this manual may result in personal injury or death, damage to the product, or product failure. Please read each section in its entirety and be sure you understand the information provided in the section and related sections before attempting any of the procedures or operations given.

PRECAUTIONS

This section provides general precautions for installing and using the DeviceNet network and related devices.

The information contained in this section is important for the safe and reliable application of the DeviceNet network. You must read this section and understand the information contained before attempting to set up or operate a DeviceNet network.

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1 Intended Audience

This manual is intended for the following personnel, who must also have knowledge of electrical systems (an electrical engineer or the equivalent).

- Personnel in charge of purchasing FA systems.
- Personnel in charge of designing FA systems.
- Personnel in charge of installing and connecting FA systems.
- Personnel in charge of managing FA systems and facilities.

1

2 General Precautions

The user must operate the product according to the specifications described in the operation manuals.

Before using the product under conditions which are not described in the manual or applying the product to nuclear control systems, railroad systems, aviation systems, vehicles, combustion systems, medical equipment, amusement machines, safety equipment, and other systems, machines, and equipment that may have a serious influence on lives and property if used improperly, consult your OMRON representative.

Make sure that the ratings and performance characteristics of the product are sufficient for the systems, machines, and equipment, and be sure to provide the systems, machines, and equipment with redundant safety mechanisms.

This manual provides information for installing and operating OMRON DeviceNet products. Be sure to read this manual before operation and keep this manual close at hand for reference during operation.

WARNING It is extremely important that a PLC and all PLC Units be used for the specified purpose and under the specified conditions, especially in applications that can directly or indirectly affect human life. You must consult with your OMRON representative before applying a PLC system to the above mentioned applications.

3 Safety Precautions

WARNING Never attempt to disassemble any Units while power is being supplied. Doing so may result in serious electrical shock or electrocution.

WARNING Provide safety measures in external circuits (i.e., not in the Programmable Controller), including the following items, to ensure safety in the system if an abnormality occurs due to malfunction of the PLC or another external factor affecting the PLC operation. Not doing so may result in serious accidents.

- 1. Emergency stop circuits, interlock circuits, limit circuits, and similar safety measures must be provided in external control circuits.
- The PLC will turn OFF all outputs when its self-diagnosis function detects any error or when a severe failure alarm (FALS) instruction is executed. External safety measures must be provided to ensure safety in the system in case an error or FALS instruction causes all outputs to be turned OFF.
- The PLC outputs may remain ON or OFF due to fusing or burning of the output relay contacts or destruction of the output transistors. External safety measures must be provided to ensure safety in the system in case the outputs fail and remain ON or OFF.
- 4. When the 24-V DC output (service power supply to the PLC) is overloaded or short-circuited, the voltage may drop and result in the outputs being turned OFF. External safety measures must be provided to ensure safety in the system in case of a power supply problem that causes outputs to be turned OFF.
- WARNING The PLC's CPU Unit continues I/O refreshing even when the program is not being executed (in PROGRAM mode). Before proceeding with any of the following operations, verify that it is safe to do so in case the operation changes the status of output bits allocated to Output Units or the data allocated to Special I/O Units or CPU Bus Units. It is possible for a load connected to an Output Unit, Special I/O Unit, or CPU Bus Unit to operate unexpectedly.
 - Using a Programming Device (Support Software in a personal computer) to transfer data to the CPU Unit's I/O memory area.
 - Using a Programming Device to change present values
 - · Using a Programming Device to force-set or force-reset bits
 - Transferring an I/O memory file to the CPU Unit from EM file memory
 - Transferring I/O memory from another PLC or host computer in the network
 - Caution Execute online edit only after confirming that no adverse effects will be caused by extending the cycle time. Otherwise, the input signals may not be readable.
 - Caution Confirm safety at the destination node before transferring or changing the program, PLC Setup, I/O table, or I/O memory in another node. Changing data in another node without confirming safety may cause unexpected operation and result in injury.

4 Operating Environment Precautions

Install the system properly according to the directions in this manual.

Do not operate the control system in the following places.

- Locations subject to direct sunlight.
- Locations subject to temperatures or humidity outside the range specified in the specifications.
- Locations subject to condensation as the result of severe changes in temperature.
- Locations subject to corrosive or flammable gases.
- Locations subject to dust (especially iron dust) or salts.
- Locations subject to water, oil, or chemicals.
- Locations subject to shock or vibration.

Take appropriate and sufficient countermeasures when installing systems in the following locations:

- Locations subject to static electricity or other forms of noise.
- Locations subject to strong electromagnetic fields.
- Locations subject to possible exposure to radioactivity.
- Locations close to power supplies.

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5 Application Precautions

- Fail-safe measures must be taken by the customer to ensure safety in the event of incorrect, missing, or abnormal signals caused by broken signal lines, momentary power interruptions, or other causes.
- Use the power supplies specified in the operation manuals.
- If the system is installed at a site with poor power supply conditions, take appropriate measures to ensure that the power supply remains within the rated voltage and frequency specifications.
- Always ground the system to 100 Ω or less when installing the system to protect against electrical shock.
- Always turn OFF the communications power supply and the power supplies to the PLC and Slaves before attempting any of the following.
 - Mounting or removing a Unit such as an I/O Unit, Power Supply Unit, CPU Unit, Memory Cassette, or Master Unit.
 - · Assembling any devices or racks.
 - · Setting DIP switches or rotary switches.
 - Connecting or wiring cables.
 - Connecting or disconnecting connectors.
- Do not attempt to disassemble, repair, or modify any Units.
- Confirm that no adverse effect will occur in the system before attempting any of the following.
 - Changing the operating mode of the PLC
 - Force-setting/force-resetting any bit in memory
 - Changing the present value of any word or any set value in memory
- Be sure that all the mounting screws, terminal screws, and cable connector screws are tightened to the torque specified in the relevant manuals.
- Use crimp terminals for wiring. Do not connect bare stranded wires directly to terminals.w
- Double-check all wiring and switch settings before turning ON the power supply.
- Be sure that the connection distances are within specifications.
- Mount Units only after checking terminal blocks and connectors completely.
- Be sure that the communications cable connectors and other items with locking devices are properly locked into place.
- Use the special packing box when transporting the Unit. Ensure that the product is handled carefully so that no excessive vibration or impact is applied to the product during transportation.
- Check the user program for proper execution before actually running it with the system.
- Use only the specified DeviceNet cables as communications cables.
- Observe the following precautions when wiring the communications cables.
 - Wire the cables separately from the power lines or high-tension lines.
 - Do not bend the cables excessively.
 - · Do not pull on the cables excessively.
 - Do not place objects on top of the cables.

- Route cables inside ducts.
- Before touching a Unit, touch a grounded metallic object in order to discharge any static build-up.
- Always enable the scan list before operation.
- When adding a new node to the network, check that the new node's baud rate is the same as the baud rate set on the other nodes.
- When a CPU Unit or Special I/O Unit is being replaced, always transfer any required data, such as DM and HR area settings and parameters, before restarting the system.

SECTION 1 Introduction

This section provides an overview of the DeviceNet network, including features, specifications, and the system configurations.

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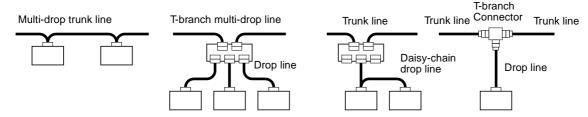
1-1 DeviceNet Network Features

DeviceNet is an open field network that can easily connect a variety of control devices such as PLCs, personal computers, sensors, and actuators.

The DeviceNet network not only reduces wiring and maintenance costs because it requires less wiring, it also allows DeviceNet-compatible devices from different manufacturers to be connected. There is a wide selection of DeviceNet-compatible devices available, so a more economical system can be constructed.

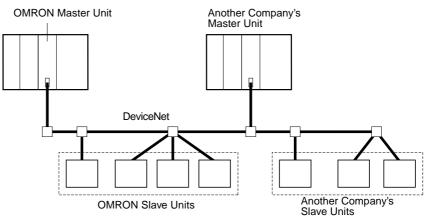
1-1-1 Reduced Wiring

Use special cable to wire connections such as multi-drop trunk lines and Tbranch multi-drop lines. These connection methods can help reduce onsite wiring costs and maintenance costs.



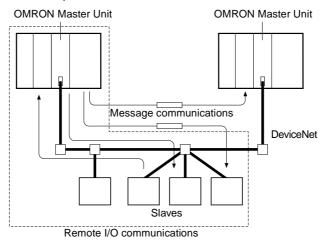
1-1-2 Multi-vendor Networks

The DeviceNet communications specifications are open and standardized, so a DeviceNet-compatible device from any manufacturer can be connected. DeviceNet can be used in a variety of field-level applications by combining devices such as valves and sensors.



1-1-3 Remote I/O Communications and Message Communications

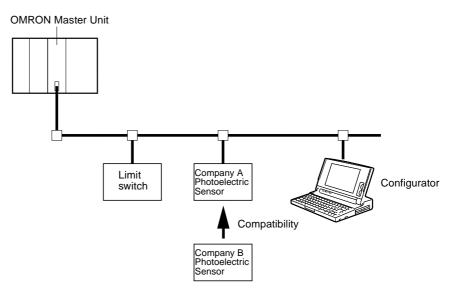
DeviceNet supports message communications as well as remote I/O communications. Message communications can be used to make device settings and monitor operation.



1-1-4 Device Profiles

Since device profiles are defined in DeviceNet, devices are compatible and replaceable even in a multi-vendor environment.

It is possible to set each device's parameters and monitor operation easily from the Configurator based on the device's profile data.



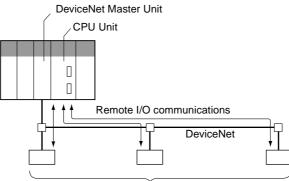
1-2 DeviceNet-compatible Devices

1-2-1 Master Unit Models

Applicable PLC	Master Unit model	Mounting position	Master/Slave	Max. number of Units	
	number		functions	With Con- figurator	Without Configura- tor
CS Series	CS1W-DRM21	CPU Rack or Expansion I/O	Master and	16	
CJ Series	CJ1W-DRM21	Rack (Classified as NLTP:CPU Bus Units)	Slave functions		
CVM1, CV Series	CVM1-DRM21-V1	CPU or Expansion CPU Rack (Classified as CPU Bus Units)		16	1
CS1 Series	C200HW-DRM21-V1	CPU Rack or Expansion I/O	_	16	
C200HZ/HX/HG/HE]	Rack (Classified as Special I/ O Units)		10 or 16	
C200HS				10	

1-2-2 DeviceNet Functions of OMRON Master Units

Remote I/O Master Function



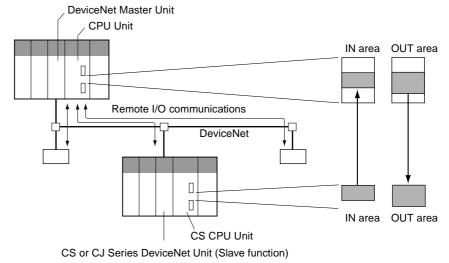
Slaves

ltem	Master	Model	Without Configurator	With Configurator
Max. No. of Slave	CS Series	CS1W-DRM21	63 nodes	
nodes per Master	CJ Series	CJ1W-DRM21	63 nodes	
	CVM1, CV Series	CVM1-DRM21-V1	63 nodes	
	CS Series, C200HX/ HG/HE	C200HW-DRM21-V1	1 50 nodes 63 nodes	
	C200HS		32 nodes	63 nodes
Max. No. of control	CS Series	CS1W-DRM21	2,048 pts (64 input /64	32,000 pts (500 words x
points per Master	CJ Series	CJ1W-DRM21	output words) or 16,000 pts (500 input/500 output words)	4 blocks)
	CVM1, CV Series	CVM2-DRM21-V1	2,048 pts (64 input/ 64 output words)	6,400 (100 words x 4 blocks
	CS Series, C200HX/ HG/HE	C200HW-DRM21-V1	1,600 pts (50 input/50 output words)	Without messages: 4,800 pts
				With messages: 1,600 pts
	C200HS		1,024 pts (32 input/32 output words)	1,280

DeviceNet-compatible Devices

Item	Master	Model	Without Configurator With Configurato	
Max. No. of I/O	CS Series	CS1W-DRM21	100 input words x 2/100 o	utput words x 1
points per Slave con- trollable by Master	CJ Series	CJ1W-DRM21		
trollable by Master	CVM1, CV Series	CVM1-DRM21-V1	32 input/32 output words	
	CS Series, C200HX/ HG/HE	C200HW-DRM21-V1		
	C200HS			
Remote I/O alloca-	CS Series	CS1W-DRM21	CS/CJ DeviceNet words	User-allocated words in
tion areas	CJ Series	CJ1W-DRM21	in CIO Area, and user- allocated words in CIO Area, DM Area, and other areas.	CIO Area, DM Area, and other areas.
	CVM1, CV Series	CVM1-DRM21-V1	DeviceNet Area (includ-	User-allocated words in
	CS Series, C200HX/ HG/HE	C200HW-DRM21-V1	ing dedicated words/ bits)	CIO Area, DM Area, and other areas.
	C200HS]		

Remote I/O Slave Function

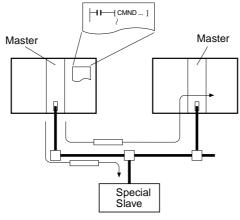


I/O Link Unit (Slave)

Slaves

Item	CPU Unit to which a Slave is mounted	Unit Model	Without the Configurator	With the Configurator
Max. No. of I/O pts	CS Series	CS1W-DRM21	32 pts (1 input/ 1 output	4,800 pts (100 input
per Slave	CJ Series	CJ1W-DRM21	word) or 3,200 pts (100 words x 2/100 ou input/100 output words) words x 1)	
	CS Series, C200HX/ HG/HE	C200HW-DRT21	1,024 pts (32 input/32 output words)	
	CQM1H CQM1 Series	CQM1-DRT21	32 pts (1 input/1 output word)	
Allocation areas in	CS Series	CS1W-DRM21	CIO, WR, DM, EM, HR	
the CPU Unit to which this Slave is	CJ Series	CJ1W-DRM21		
mounted	CS Series, C200HX/ HG/HE	C200HW-DRM21	CIO, DM, EM, AR, LR, T/C	
	CQM1H CQM1 Series	CQM1-DRT21	DRT21 CIO	

Message Communications Function



ltem	Master	Unit model	Send	Receive	FINS commands
Communications	CS Series	CS1W-DRM21	SEND(192)	RECV(193)	CMND(194)
Instructions	CJ Series	CJ1W-DRM21	SEND(192)	RECV(193)	CMND(194)
	CVM1, CV Series	DVM1-DRM21-V1	SEND(192)	RECV(193)	CMND(194)
	CS Series, C200HX/HG/HE	C200HW-DRM21-V1	None	None	IOWR
	C200HS				

Item	Master model	Model	Capacity
Max. No. of nodes per Master for	CS Series	CS1W-DRM21	63 nodes
message communications using	CJ Series	CJ1W-DRM21	
ring commands	CVM1, CV Series	CVM1-DRM21-V1	8 nodes
	CS Series, C200HX/HG/HE	C200HW-DRM21-V1	8 nodes
	C200HS		Not supported
Max. No. of nodes per Master for	CS Series	CS1W-DRM21	63 nodes
message communications using	CJ Series	CJ1W-DRM21	
explicit messages	CVM1, CV Series	CVM1-DRM21-V1	63 nodes
	CS Series, C200HX/ HG/HE	C200HW-DRM21-V1	63 nodes
	C200HS		Not supported
Max. message length	CS Series	CS1W-DRM21	SEND(192): 267 words
	CJ Series	CJ1W-DRM21	RECV(193): 269 words
			CMND(194): 542 bytes (starting with command code)
	CVM1, CV Series	CVM1-DRM21-V1	SEND(192): 76 words
			RECV(193): 78 words
			CMND(194): 160 bytes (starting with command code)
	CS Series, C200HX/HG/HE	C200HW-DRM21-V1	IOWR(223): 160 bytes (starting with command code)

1-2-3 Types of Slaves

	The following classifications are used for DeviceNet Slaves.
	Refer to the <i>DeviceNet Slave Operation Manual</i> for more details on the General-purpose Slaves, Environment-resistive Slaves, and Special Slaves.
	Refer to the <i>DeviceNet MULTIPLE I/O TERMINAL Operation Manual</i> for more details on the MULTIPLE I/O TERMINAL Slaves.
General-purpose Slaves	Slaves with I/O functions for 32 or fewer inputs and 32 or fewer outputs.
Environment-resistive Slaves	Slave with I/O functions for I/O that uses a round, waterproof connector connected to a communications cable.
Special Slaves	Slaves with more than 32 inputs or 32 outputs or Slaves with functions other than I/O.

MULTIPLE I/O TERMINALS These are high-density I/O Block Slaves.

General-purpose Slaves

Name	Appearance	I/O points	Model number	Communi- cations cable	Remarks
Remote I/O		8 input points (NPN)	DRT1-ID08	Normal	
Terminals with		8 input points (PNP)	DRT1-ID08-1	square con-	
Transistors		16 input points (NPN)	DRT1-ID16	nectors	
	<u>A</u>	16 input points (PNP)	DRT1-ID16-1		
	100018	8 output points (NPN)	DRT1-OD08		
	All and a second	8 output points (PNP)	DRT1-OD08-1		
	- The second	16 output points (NPN)	DRT1-OD16		
		16 output points (PNP)	DRT1-OD16-1		
		8 input points+8 output points (NPN)	DRT1-MD16		
Remote I/O		16 input points (NPN)	DRT1-ID16T		Simple wiring (not neces-
Terminals with Transistors		16 input points (PNP)	DRT1-ID16T-1		sary to tighten multiple wires together and wiring
and 3-tier Ter-		16 input points (NPN)	DRT1-ID16TA		locations are easy to
minal Block		16 input points (PNP)	DRT1-ID16TA-1		understand)
		16 output points (NPN)	DRT1-OD16T		The DRT1-D16TA(-1)
		16 output points (PNP)	DRT1-OD16T-1		does not need a separate power supply for internal
		16 output points (NPN)	DRT1-OD16TA		circuits (uses the communi-
		16 output points (PNP)	DRT1-OD16TA-1		cations power supply).
		8 input points+8 output points (NPN)	DRT1-MD16T		
		8 input points+8 output points (PNP)	DRT1-MD16T-1		
		8 input points+8 output points (NPN)	DRT1-MD16TA		
		8 input points+8 output points (PNP)	DRT1-MD16TA-1	-	

DeviceNet-compatible Devices

Section 1-2

Name	Appearance	I/O points	Model number	Communi- cations cable	Remarks
Remote I/O		32 input points (NPN)	DRT1-ID32ML	Normal	Compact (35 x 60 x 80 mm
Terminals with Transistors		32 input points (PNP)	DRT1-ID32ML-1	square con-	(W x D x H))
and Connec-		32 output points (NPN)	DRT1-OD32ML	nectors	Connects to a Relay Termi- nal through a MIL cable.
tors		32 output points (PNP)	DRT1-OD32ML-1		Does not need a separate
		16 input points+16 out- put points (NPN)	DRT1-MD32ML	-	power supply for internal circuits (uses the communi-
		16 input points+16 out- put points (PNP)	DRT1-MD32ML-1		cations power supply).
Remote		16 input points (NPN)	DRT1-ID16X		Compact (85 x 50 x 40 mm
Adapters		16 input points (PNP)	DRT1-ID16X-1		W x D x H)
	and the second s	16 output points (NPN)	DRT1-OD16X		Connects to a G70D Relay terminal and can be used
		16 output points (PNP)	DRT1-OD16X-1		for a relay output or a power MOSFET relay out- put.
Sensor Termi-		16 input points (NPN)	DRT1-HD16S		Connected to photoelectric
nals	Alterna and	8 input/8 output points (PNP)	DRT1-ND16S		and proximity sensors with connectors
Temperature Input Termi-		4 thermocouple input points (4 words)	DRT1-TS04T	-	Thermocouple inputs Temperature resistance
nals	Str. (Million)	4 temperature resis- tance thermometer input points (4 words)	DRT1-TS04P		thermometer inputs
Analog Input Terminals		4 input points (4 words) or 2 input points (2 words)	DRT1-AD04		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to +10 V, 0 to 20 mA, or 4 to 20 mA input (switch- able)
	in Dania				Resolution: 1/6,000
	A Contraction	4 input points (4 words)	DRT1-AD04H		1 to 5 V, 0 to 5 V, 0 to 10 V, 0 to 20 mA, or 4 to 20 mA input (switchable)
					Resolution: 1/30,000
Analog Out- put Terminals	C: AMDING	2 output points (2 words)	DRT1-DA02		1 to 5 V, 0 to 10 V, -10 to +10 V, 0 to 20 mA, or 4 to 20 mA output (switchable)
	- Case of the second				Resolution: 1/6,000
CQM1 I/O Link Unit		16 internal inputs/ 16 internal outputs (between CQM1 and Master)	CQM1-DRT21		Remote I/O communica- tions between PLCs
CPM2A/ CPM1A I/O Link Unit		32 internal inputs/ 32 internal outputs (between CPM2A/ CPM1A and Master)	CPM1A-DRT21		Remote I/O communica- tions between PLCs

Waterproof and Environment-resistive Slaves

Name	Appearance	I/O points	Model number	Communi- cations cable	Remarks
Waterproof		4 input points (NPN)	DRT1-ID04CL	Round con-	Dust and drip-proof struc-
Terminals		4 input points (PNP)	DRT1-ID04CL-1	nectors	ture for environmental resistance (IP 67)
	69L	8 input points (NPN)	DRT1-ID08CL	-	XS2 Series connector sys-
	99999	8 input points (PNP)	DRT1-ID08CL-1	-	tem eliminates the need for
		4 output points (NPN)	DRT1-OD04CL	-	tools for sensor, valve or
	No. 1	4 output points (PNP)	DRT1-OD04CL-1		other connections.
		8 output points (NPN)	DRT1-OD08CL		
		8 output points (PNP)	DRT1-OD08CL-1		
Environment-	Contraction of the second	8 input points (NPN)	DRT1-ID08C		Spatter, dust and drip-proof
resistive Ter- minals		8 output points (NPN)	DRT1-OD08C		structure for environmental
minais		16 input points (NPN)	DRT1-HD16C		resistance (IP 66)
		16 input points (PNP)	DRT1-HD16C-1		XS2 Series connector sys- tem eliminates the need for
		16 output points (NPN)	DRt1-WD16C		tools for sensor, valve or
		16 output points (PNP)	DRT1-WD16C-1		other connections.
		8 input points+8 output points (NPN)	DRT1-MD16C		
		8 input points+8 output points (PNP)	DRT1-MD16C-1	-	
B7AC Inter- face Terminal		10 input points x 3	DRT1-B7AC		Splits 1 B7AC Unit into 3 branches.
					XS2 Series connector system eliminates the need for tools.
					Spatter, dust and drip-proof structure for environmental resistance (IP 66)

Special Slaves

Name	Appearance	I/O points	Model number	Communi- cations cable	Remarks
Programma- ble Slaves		512 inputs max. (32 words) 512 outputs max. (32	CPM2C-S100C- DRT CPM2C-S110C-	Normal square con- nectors	Controller that enables communications with CompoBus/S Master.
		words)	DRT		Enables message commu- nications using explicit messages.
C200H I/O Link Unit		512 inputs max. (32 words) 512 outputs max. (32 words)	C200HW-DRT21		Supports remote I/O and message communications between PLCs.
					Max. I/O area: 512 input points and 52 output points
					Any I/O words can be allo- cated.
RS-232C Unit		16 inputs (1 word)	DRT1-232C2		Two RS-232C ports mounted
					Data sent and received by explicit message (151 bytes max.)
					Executes settings and con- trol through explicit mes- sages.
					Reflects RS-232C port sta- tus in the input.

MULTIPLE I/O TERMINAL Units

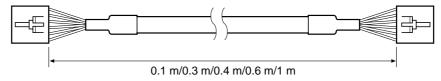
Unit		points PLC n		ocated in emory	I/O connec- tions	Unit power	Instal- lation	Model number	Remarks
			Input	Output		supply voltage			
Communications Unit		None	Two sta- tus words	0 words	None	24 V DC	DIN track	DRT1-COM	
Basic I/ O Units	Transis- tor Input	16 input points	1 word	0 words	M3 terminal block	(sup- plied	GT1-ID16 GT1-ID16-1	NPN PNP	
	Units	16 input points	1 word	0 words	Connector (made by	from outside)		GT1-ID16MX GT1-ID16MX-1	NPN
					MOLEX)	-			
		16 input points	1 word	0 words	Connector (made by			GT1-ID16ML GT1-ID16ML-1	NPN PNP
					FUJITSÚ)				
		16 input points	1 word	0 words	Connector (D-sub, 25			GT1-ID16DS	NPN
		points		(D-Sub, 25 pin)			GT1-ID16DS-1	PNP	
		32 input	2 words	0 words	High-density			GT1-ID32ML	NPN
		points			connector (made by FUJITSU)			GT1-ID32ML-1	PNP
	Transis-	16 output	0 words	1 word	M3 terminal			GT1-OD16	NPN
	tor Out- put Units	points			block			GT1-OD16-1	PNP
		16 output points	0 words	1 word	Connector (made by			GT1-OD16MX	NPN
		points			MOLEX)			GT1-OD16MX-1	PNP
		16 output	0 words	1 word	Connector			GT1-OD16ML	NPN
		points			(made by FUJITSU)			GT1-OD16ML-1	PNP
		16 output	0 words	1 word	Connector			GT1-OD16DS	NPN
		points			(D-sub, 25 pin)			GT1-OD16DS-1	PNP
		32 output	0 words	2 words	High-density			GT1-OD32ML	NPN
		points			connector (made by FUJITSU)			GT1-OD31ML-1	PNP
	Relay Output Units	8 output points	0 words	1 word	M3 terminal block			GT1-ROP08	
		16 output points	0 words	1 word	M3 terminal block			GT1-ROS16	

Unit		I/O points	Words allocated in PLC memory		I/O connec- tions	Unit power	Instal- lation	Model number	Remarks
			Input	Output		supply voltage			
I/O II Units U (See note.)	Analog Input	4 inputs	4 words	0 words	M3 terminal block	24 V DC	DIN track	GT1-AD04	Inputs: 4 to 20 mA,
	Units	8 inputs	8 words	0 words	Connector (made by MOLEX)	(sup- plied from outside)		GT1-AD08MX	0 to 20 mA, 0 to 5 V, 1 to 5 V, 0 to 10 V, -10 to 10 V
	Analog Output Units	4 outputs	0 words	4 words	M3 terminal block			GT1-DA04	Outputs: 4 to 20 mA, 0 to 5 V, 1 to 5 V, 0 to 10 V, -10 to 10 V
		4 outputs	0 words	4 words	Connector (made by MOLEX)			GT1-DA04MX	Outputs: 0 to 5 V, 1 to 5 V, 0 to 10 V, -10 to 10 V
	Tempera- ture Input Unit	4 inputs	4 or 8 words (varies	0 words	M3 terminal block			GT1-TS04T	Sensor types: R, S, K, J, T, B, L
			with data format)					GT1-TS04P	Sensor types: Pt100, JPt100
	Counter Unit	1 input	3 words	3 words	M3 terminal block			GT1-CT01	1 external input 2 external outputs

Note The Analog Input Units, Analog Output Units, Temperature Input Units, and Counter Units belong to a group called Special I/O Units. The front-panel indicators and other parts of Special I/O Units differ from those of other I/O Units.

One I/O Unit Connecting Cable (cable length 40 mm) is included with each I/O Unit. One end connector is attached to the Communications Unit.

I/O Unit Connecting Cables with a cable lengths of 0.1, 0.3, 0.4, 0.6, and 1 m (GCN1-010/030/040/060/100) are sold separately (see below).



1-2-4 DeviceNet Configurator

The Configurator is a software configuration tool for the DeviceNet network. The Configurator can be used to set parameters (the scan list) and monitor operation in OMRON Master Units. The Configurator can also be used to set parameters in OMRON and other companies' Slaves.

Product name	Model	Components	Network connection to computer	Applicable computer	OS
DeviceNet Configura- tor (Ver. 2)	WS02-CFDC1-J	Installation disk (CD-ROM)	 Any of the following: Through an Ethernet Unit Serial connection PCMCIA Card ISA Board (See the table below.) 	IBM PC/AT or compatible	Windows 95, 98, Me, NT4.0, or 2000

Note The following Boards and Cards can be used.

Model	Components	Applicable computer	OS
3G8F7-DRM21	Dedicated PCI Board (Configurator not included.)	IBM PC/AT or com- patible	Windows 95, 98, Me, NT 4.0, or 2000
3G8F5-DRM21	Dedicated ISA Board with DeviceNet Configurator		Windows 95, 98, or NT4.0
3G8E2-DRM21	Dedicated PCMCIA Card with DeviceNet Configura- tor		Windows 95 or 98

1-3 Communications Specifications

ltem		Specif	ications		
Communications protocol	DeviceNet				
Connection meth- ods (See note 1.)	Multi-drop and and drop lines)		tions can be cor	nbined (for trunk	
Baud rate	500 Kbps, 250	Kbps, or 125 Kb	ps		
Communications media	Special 5-wire cables (2 signal lines, 2 power lines, 1 shield line)				
Communications distances	Baud rate	Network length	Drop line length	Total drop line length	
	500 kbps	100 m max.	6 m max.	39 m max.	
	250 kbps	250 m max. (See note 2.)	6 m max.	78 m max.	
	125 kbps	500 m max. (See note 2.)	6 m max.	156 m max.	
Communications power supply	24 V DC supplied externally				
Max. number of nodes	64 nodes (including Masters, Slaves, and Configurator)				

Note

- 1. Terminators are required at both ends of trunk line.
 - 2. Indicates the maximum network length when thick cables are used. Reduce the network length to 100 m max. when using thin cables.

1-4 Basic Operating Procedures

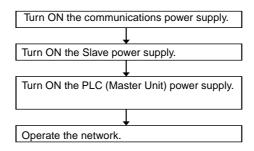
1-4-1 DeviceNet Network Configuration and Wiring

- 1. Determine the Baud Rate Required for the Application
 Refer to the section on communications timing in the Master Unit Manual (see below) to determine the appropriate responsiveness and baud rate for your application.
 - CS/CJ Series DeviceNet Operation Manual (W380)
 - CVM1/CV DeviceNet Master Unit,
 - C200HX/HG/HE DeviceNet Master Unit Manual (W379)
 - DeviceNet PLCI Board Scanner Operation Manual (W381)
 - 2. Determine the Cable Layout and Cable Lengths to All Nodes
 - Verify that the planned configuration is within the network configuration specifications.
 - Refer to 2-1 Network Configuration Overview for details on the network configuration.
 - Refer to 2-2 Network Configuration for configuration precautions.
 - 3. Determine the Communications Power Supply Method
 - When planning the communications power supply layout, verify that the voltage drop over the communications cables is within specifications.
 - Refer to SECTION 3 Communications Power Supply Methods for details.
 - In particular, refer to 3-2-1 Communications Power Supply for a flowchart that will guide you through the selection process.
 - 4. Select the Required Devices
 - Refer to the device manuals when making arrangements for the Masters, Slaves, and the Configurator.
 - Refer to 2-3 Cables, Connectors, and Related Devices for details on other related devices.
 - 5. Purchase the Required Equipment
 - 6. Construct the Network

Construct the network using recommended wiring and noise-control techniques.

- Refer to 2-4 Wiring Methods for details on wiring.
- Refer to 2-5 *Minimizing Noise in the Network* for details on noise-control techniques.
- Refer to 2-2 Network Configuration the Network Configuration for other precautions.

1-4-2 Network Start-up Procedure



- All three power supplies can be turned ON simultaneously. It is also acceptable to turn ON the communications and Slave power supplies or the Slave and PLC power supplies simultaneously.
 - 2. Slaves may not be recognized if the communications power supply is turned ON after the Slave power supply.
 - 3. Always operate the network with the scan list enabled in the Master Unit. When the scan list is enabled, the user can check whether Slaves are participating in the network from the PLC and verify that the DeviceNet network is communicating normally.

SECTION 2 Network Configuration and Wiring

This section explains how to plan the DeviceNet Network configuration and wire the Network.

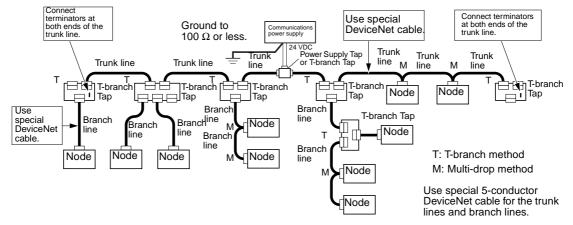
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2-1 Network Configuration Overview

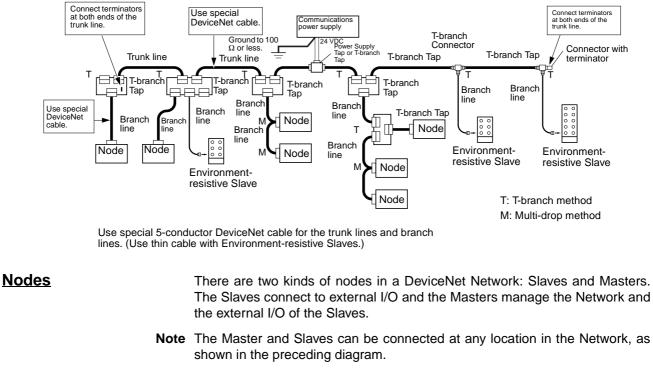
2-1-1 Network Configuration

The DeviceNet Network can be configured as shown in the following diagrams.

Network with General-purpose Slaves Only

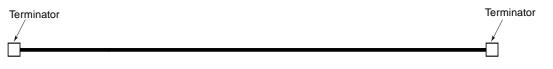


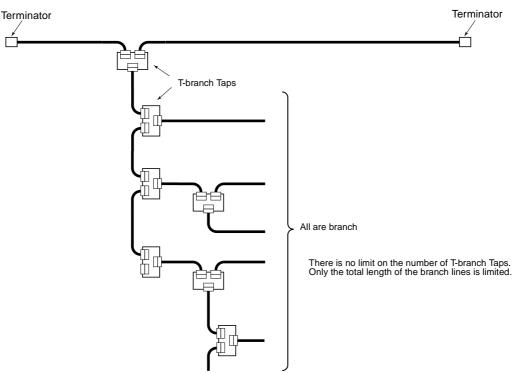
Network with General-purpose and Environment-resistive Slaves



Trunk/Branch Lines

The trunk line refers to the cable that has Terminating Resistors on both ends.





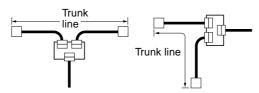
The cables branching from the trunk line are known as branch lines.

Special 5-conductor cables are used for both the trunk and branch lines in DeviceNet communications. The cables come in thick and thin versions.

Note With Environment-resistive Slaves (Slaves with a round connector), special OMRON cable with a shielded, waterproof connector is used for both the trunk and branch lines.

<u>Terminating Resistors</u> (Terminators)

Always connect Terminating Resistors at both ends of the network to reduce signal reflection and stabilize communications. The cable that stretches from one terminator to the other is the trunk line. Determine which cable will be the trunk line based on the network's configuration.

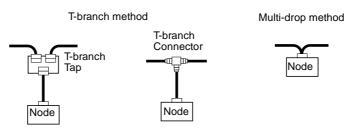


There are two main kinds of Terminating Resistors available, one for the Tbranch Tap/Power Supply Tap and one for a Terminal Block. There are also connectors with terminating resistance (male and female) that connect to the Shielded T-branch Connector used with Environment-resistive Slaves.

Note When using a Terminal-block type Terminating Resistor, a DeviceNet cable must be used for the cable connecting the Terminating Resistor.

Connection Methods Two methods can be used to connect DeviceNet nodes: The T-branch method and the multi-drop method. With the T-branch method, the node is connected to a branch line created with a T-branch Tap or Shielded T-branch

Connector. With the multi-drop method, the node is directly connected to the trunk line or the branch line.



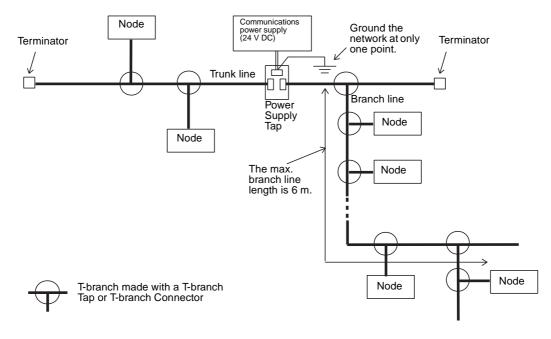
Secondary branches can be made from a branch line. There is no limit on the number of T-branch Taps and multi-drop connections in the network.

Note Both of these connection methods can be used in the same Network, as shown in the example above.

<u>Communications</u> <u>Power Supply</u> To use DeviceNet, communications power (24 V DC) must be supplied to each node through the 5-conductor cable. It is also possible to supply the communications power and internal circuit power from the same power supply. Refer to 2-2-9 Sharing the Communications and Internal Circuit Power Supply for more details.

<u>Ground</u> Ground the entire network at just one point. Ground at 100 Ω or less.

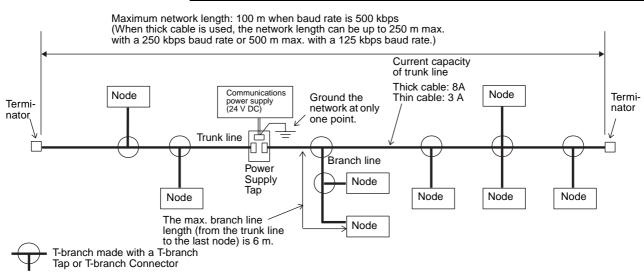
2-1-2 Example Network Configuration



2-1-3 Network Configuration Restrictions

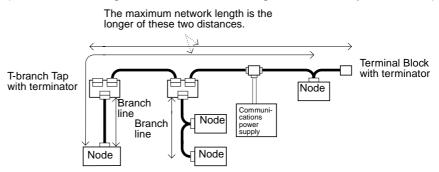
The following table shows the maximum cable lengths and maximum current for the various cable type/baud rate combinations.

Cable type	Baud rate	Max. network length	Branch line length	Total branch line length	Current capacity
Thick cable	500 kbps	100 m	6 m max.	39 m	8 A
	250 kbps	250 m		78 m	
	125 kbps	500 m		156 m	
Thin cable	500 kbps	100 m		39 m	3 A
	250 kbps	100 m		78 m	
	125 kbps	100 m	1	156 m	



Definition of the Maximum Network Length

The maximum network length is the distance between the two nodes that are farthest apart or the distance between the terminators, whichever is greater. (The trunk line length and max. network length are not always the same.)

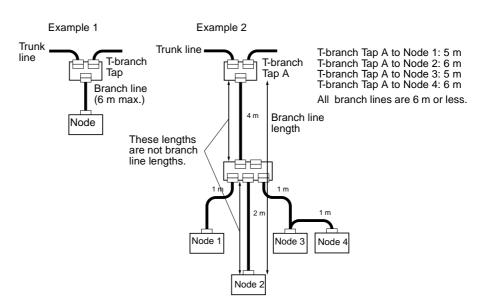


Definition of Branch Line Length

A branch line cannot be longer than 6 m.

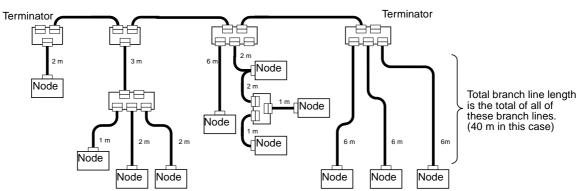
The branch line length is the distance from the point in the trunk line where the original branch was made to the end of the branch.

Note The branch line length is not just the distance between T-branch Taps or the distance from a node to a T-branch Tap on the branch line; it is the total distance from the trunk line to the end of the branch.



Definition of Total Branch Line Length

The total branch line length is the sum of all branch lines in the network.



In the example above, the total branch line length is 40 m. The maximum total branch line length is 39 m for 500-kbps communications, so a baud rate of 250 kbps or 125 kbps must be used in this network.

<u>Current Capacities of</u> <u>the Cables</u> The current capacity of the trunk line is 8 A when a thick cable is being used or 3 A when a thin cable is being used. To estimate the current through the trunk line, add up the current consumption of all of the nodes in each direction from the communications power supply. Verify that the total in each direction is less than 8 A (when thick cable is used) or 3 A (when thin cable is used).

With branch lines, the current carrying capacity of the branch line is inversely proportional to the length of the line. The current capacity of a branch line is 4.57/L (A) where L is the length of the branch line (m). Verify that the total current consumption of the nodes in the branch is less than 4.57/L or 3 A, whichever is lower.

Refer to SECTION 3 Communications Power Supply Methods for more details.

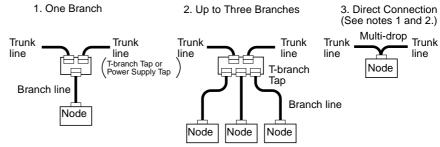
Note 1. Always use special 5-conductor DeviceNet cable.

- 2. Always connect terminators at both ends of the trunk line.
- 3. Do not install devices other than DeviceNet devices (e.g., a lightning arrestor) in the communications line. Devices other than DeviceNet-compatible devices can cause effects such as signal reflection and interfere with DeviceNet communications.

2-1-4 Connections

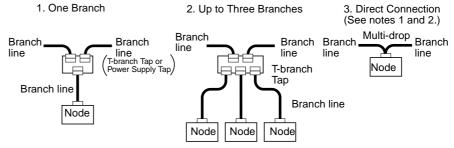
Branching Patterns

Branching from the Trunk Line



- **Note** 1. The direct multi-drop connection cannot be used for Environment-resistive Slaves.
 - 2. If thick cable is being used, a multi-drop connector must be used to make the direct multi-drop connection. (If thick cable is being used, the regular COMBICON connector can be used to make a multi-drop connection.)

Branching from a Branch Line

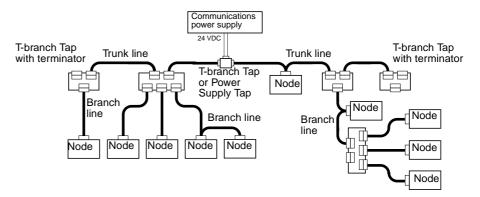


Note

- The direct multi-drop connection cannot be used for Environment-resistive Slaves.
 - 2. If thick cable is being used, a multi-drop connector must be used to make the direct multi-drop connection. (If thick cable is being used, the regular COMBICON connector can be used to make a multi-drop connection.)

The various connection methods can be combined on the same network, as shown in the following diagram. There is no particular limit to the number of

nodes that can be connected onto a single drop line, except for the limit on the total number of nodes (63 max.) in the network.

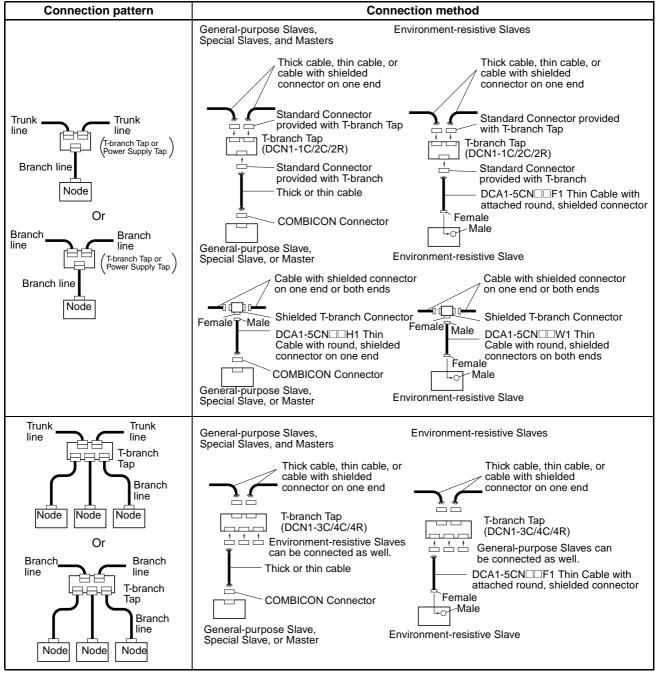


Note Environment-resistive Slaves cannot be connected directly to the trunk line with the multi-drop method. General-purpose and Special Slaves can be connected directly to the trunk line with the multi-drop method, but it is easier to connect a node to a drop line.

2-1-5 Detailed Connection Patterns

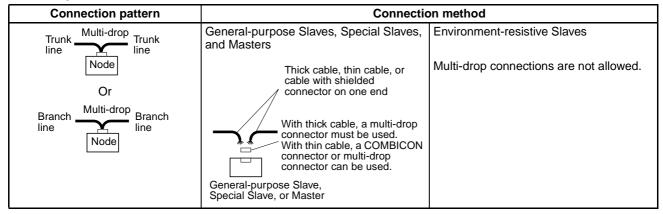
Branches

T-branch Method



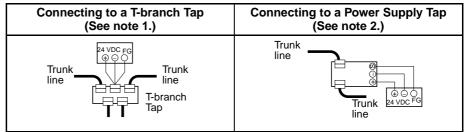
Note The cables with a shielded connector on one or both ends have a round communications connector on one or both ends.

Multi-drop Method



Communications Power Supply

Use either of the methods shown below to connect the 24-V DC communications power supply to the trunk line. Refer to 2-4-5 *Wiring the Communications Power Supply* for wiring details.



Note

- The communications power supply can be connected through a T-branch Tap only when there is just one communications power supply in the network and the total current consumption is 5 A or less.
 - 2. The communications power supply can be connected through a Power Supply Tap even if there is more than one communications power supply in the network or the total current consumption exceeds 5 A.

When grounding the communications power supply to an acceptable ground (100 Ω or less), connect the communications power supply's V- and FG terminals.



If an acceptable ground is not available, connecting the V- and FG terminals may introduce noise into the network so we recommend against connecting the terminals.

<u>Terminating Resistors</u> (Terminators)

Use the methods shown below to connect the Terminating Resistors to the trunk line. Refer to 2-4-6 Connecting the Terminating Resistors (Terminators) for wiring details.

Connecting to a T-branch	Connecting to a	Connecting to a T-
Tap or Power Supply Tap	Terminal Block	branch Connector
(See note 1.)	(See note 2.)	(See note 3.)
Trunk Trunk Trunk Terminating Resistor Terminating Terminating Terminating Terminating Terminating Resistor Terminating	DRS1-1 Terminal-block Terminating Resistor	Shielded T-branch Connector Trunk Ine Trunk Ine Connector (DRS2-1, DRS2-2, or DRS3-1) Branch line

Note

- 1. Connect a Terminating Resistor to the Tap when there is a T-branch Tap or Power Supply Tap at the end of the trunk line.
 - 2. The Terminal-block Terminating Resistor method can be used when a node is connected at the end of the trunk line with the multi-drop connection method.
 - 3. Use this method when there is an Environment-resistive Slave at the end of the trunk line.

Use any one of the methods shown below to ground the network by connecting the cable's shielding to an acceptable ground (100 Ω or less.) Ground the network at one point only.

Refer to 2-4-7 Grounding the Network for wiring details.

Grounding a Power Supply Tap	Grounding a Connector of a T-branch Tap or Node	Grounding an Unused T-branch Tap Connector	
Trunk line Trunk line	Node	Open connector	

2-2 Network Configuration

2-2-1 Compatible Cables

Cable Requirements

Ground

Always use 5-conductor DeviceNet cables that meet all DeviceNet specifications. The Network may not operate properly if other cable is used.

Cable type	OMRON model number
Thick cable	DCA2-5C10
Thin cable	DCA1-5C10

Refer to the home page of the ODVA for information on 5-conductor DeviceNet cables other than the ones listed above.

http://www.odva.org/

There are DeviceNet cables available for special applications such as moving equipment. Several companies manufacture DeviceNet cables for moving applications and their contact information is available at the home page of the ODVA.

http://www.odva.org/

2-2-2 Trunk Lines and Branch Lines

Description of Trunk and Branch Lines

The DeviceNet network is made up of a trunk line and branch lines. The trunk line is the main line in the network and it is terminated at both ends by Terminating Resistors.

The thick and thin cable can be used for both trunk lines and branch lines. The following table shows the advantages and disadvantages of each cable.

Cable type	Advantages	Disadvantages
Thick cable	Can be used for long distances.Higher current capacity (8 A)	 Stiff and difficult to bend
Thin cable	• Flexible (Can be used in tight spaces.)	Lower current capacity (3 A)Not suitable for long distances

There is no limit on the number of nodes that can be connected on a branch line, although the total number of node in the network is limited. Also, there is no limit on the number of sub-branches that can be drawn from a branch line.

These features allow branches to extend from the trunk line like the branches of a tree, although the length of branches and total branch line length cannot be too long.

Branch Line Length

Branch lines can be up to 6 m long.

The branch line length is the distance from the point in the trunk line where the original branch was made to the end of the branch. (The branch line length is not just the distance between T-branch Taps or the distance from a T-branch Tap on the branch line to a node; it is the total distance from the trunk line to the end of the branch.)

The branch line length is limited to 6 m in all cases.
--

Baud rate	Cable type	Branch line length
500 kbps	Thick cable	6 m max.
	Thin cable	(the same in all cases)
250 kbps	Thick cable	
	Thin cable	
125 kbps	Thick cable	
	Thin cable	

Even if all branch lines are less than 6 m, the network will not operate properly if the total branch line length exceeds the maximum allowed (39 m at a baud rate of 500 kbps) or the total network length (distance between the terminators or most distant nodes) exceeds the maximum allowed. An incorrectly configured network will have recurring communications errors, such as remote I/O communications errors and transmission timeouts.

Total Branch Line Length

The total branch line length is the sum of the lengths of all branch lines in the network. The maximum total branch line length depends upon the baud rate, as shown in the following table.

Baud rate	Total branch line length	
500 kbps	39 m max.	
250 kbps	78 m max.	
125 kbps	156 m max.	

Maximum Network Length

The maximum network length is the distance between the two nodes that are farthest apart or the distance between the terminators, whichever is greater. (The trunk line length and max. network length are not always the same.)

The maximum network length depends upon the baud rate and cable type, as shown in the following table.

Baud rate	Cable type	Total branch line length
500 kbps	Thick cable	100 m
	Thin cable	
250 kbps	Thick cable	250 m
	Thin cable	100 m
125 kbps	Thick cable	500 m
	Thin cable	100 m

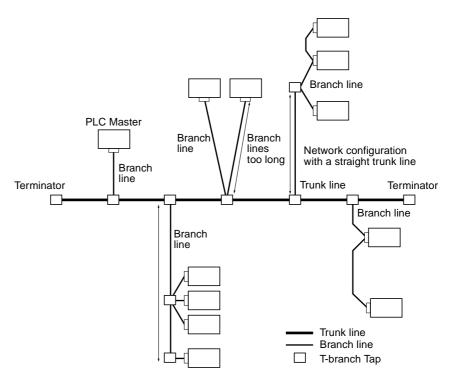
Maximum Current Capacity

The maximum current capacity of a line depends on the cable type and the function of the line (trunk or branch line). When planning the network configuration, consider the type of cable being used, position of each device, and each device's current consumption.

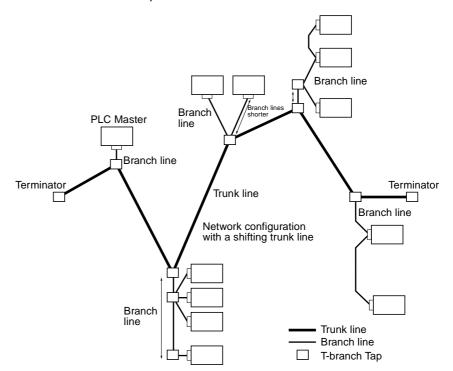
Line	Cable type	Maximum current capacity
Trunk	Thick cable	8 A
	Thin cable	3 A
Branch	Thick or thin cable	0.75 to 3 A
		The current capacity (A) of a branch line is 4.57/L (up to 3 A) where L is the length (m) of the branch line.

A Simple Way to Reduce Total Branch Line Length

It can be time-consuming to calculate the total branch line length and fairly difficult to meet the conditions that individual branch lines do not exceed 6 m and the total branch line length does not exceed 39 m (with a baud rate of 500 kbps.) A common cause of long branch lines and excessive total branch line length is using a straight trunk line, as shown in the following diagram.

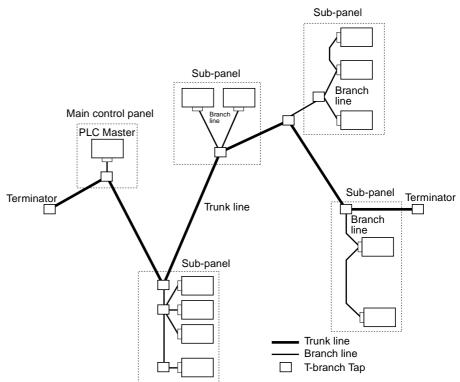


The branch line lengths can be reduced significantly by redirecting the trunk line at each node rather than using a straight trunk line. While this configuration reduces branch line lengths, it will increase the maximum network length (distance between the terminators or the nodes that are farthest apart). Verify that the maximum network length is within specifications, e.g., 100 m when the baud rate is 500 kbps.



Selecting the Trunk Line

We recommend identifying the trunk line based on the control panels, such as the line between control panels or the line within a control panel.



2-2-3 Proper Cable Usage

The following table shows the limitations of the thin and thick cables.

Cable type	Baud rate	Max. network length	Branch line length	Total branch line length	Current capacity
Thick cable	500 kbps	100 m	6 m max.	39 m	8 A
	250 kbps	250 m		78 m	
	125 kbps	500 m		156 m	
Thin cable	500 kbps	100 m		39 m	3 A
	250 kbps	100 m		78 m	
	125 kbps	100 m		156 m	

Selecting between Thick and Thin Cable The branch line length and total branch line length limitations are the same for both thin and thick cables. The cables differ in the following two capabilities.

1,2,3... 1. Maximum network length

With thin cable, the maximum network length is limited to 100 m in all cases. At 500 kbps, the maximum network length is the same for both thick and thin cables, so this limitation is not a consideration when the baud rate is 500 kbps.

Thick and thin cable can be used in the same network, but the max. network length declines as more thin cable is used. Refer to *Combining Thick and Thin Cables* on page 32 for the equations used to calculate the max. network length when thick and thin cable are used together.

2. Current capacity

In the trunk line, the cable current capacity (max. current allowed in the cable) is 3 A for thin cable and 8 A for thick cable. Consequently, thick cable can provide a significantly higher current when the communications power

Power Supply Tap Power Supply Tap Current Current Current Current « 8 A max. 8 A max. 8 A max. 3 A max. Thick cable Thick cable Thin cable Communications Communications power supply Power Supply Tap power supply Current Current 3 A max. 3 A max. Thin cable Thin cable Communications power supply

supply is being supplied through a Power Supply Tap. If thin cable is being used, the current in any one direction is limited to 3 A regardless of the capacity of the 24 V DC power supply that is connected.

Note The communications power supply can also be supplied through a T-branch Tap or T-branch Connector, but the current capacity of a T-branch Tap is 5 A. The current capacity of the thin-cable T-branch Connectors is 3 A and the current capacity of the thick-cable T-branch Connector is 8 A. Consequently, the conditions for supplying power through a T-branch Tap or thin-cable T-branch Connector are as follows: There can be only one communications power supply in the network and the total current consumption (in both directions) is limited to 5 A for a T-branch Tap or 3 A for a thin-cable T-branch Connector.

Combining Thick and Thin Cables

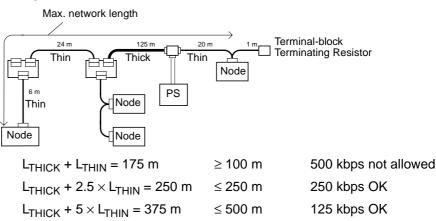
Thick and thin cable can be combined in the line connecting most distant nodes, but the max. network length will be shorter than it would be with thick cable alone. Use the following formulae to calculate the max. network length based on the lengths of thick and thin cable in the line.

Baud rate	Max. network length	
500 kbps	L _{THICK} + L _{THIN} ≤ 100 m	
250 kbps	L_{THICK} + 2.5 × L_{THIN} ≤ 250 m	
125 kbps	L_{THICK} + 5 × L_{THIN} ≤ 500 m	

L_{THICK}: Length of thick cable in the maximum network length

L_{THIN}: Length of thin cable in the maximum network length

Example Calculation

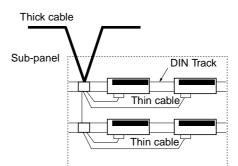


The results of the above formulae indicate that 250 kbps and 125 kbps can be used as the baud rates for this configuration example.

Even when the above conditions are met, however, the current flowing through the cables must not exceed the permissible current capacity. (Refer to SECTION 3 Communications Power Supply Methods.)

Applications Requiring Thin Cable

Thin cable must be used in applications where space is restricted and thick cable cannot be bent enough. In particular, use thin cable when wiring devices mounted to DIN Track and the area between the DIN Tracks is limited.

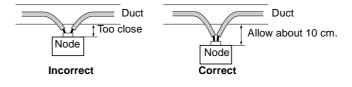


In conclusion, we recommend the following usage:

	Application		
Trunk line	Trunk line		
Branch lines	Branch lines Unrestricted spaces such as outside panels		
	Restricted spaces such as within panels	Thin cable	

Proper Distance between Wiring Duct and Node

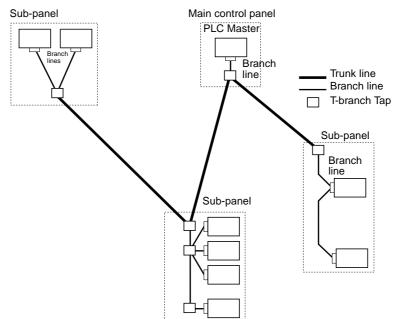
Allow about 10 cm between the wiring duct and nodes so that the nodes can be wired without straining the connectors. Communications errors may occur if there isn't enough slack in the cable and the connectors are pulled out.



Note Do not strip too much insulation and shielding from the cable. Removing too much shielding will provide a path for noise to enter the network.

2-2-4 Determining the Location of the Master

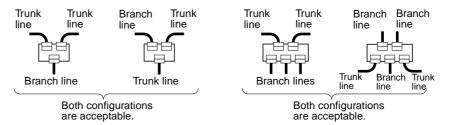
It is not necessary to locate the Master at the end of the network. The Master can be located at any node position on the trunk line or a branch line. Config-



ure the network as desired, since there is no restriction on the Master's location.

2-2-5 T-branch Tap Connections

The single-branch T-branch Taps (3 connectors) can be used to make a branch from the trunk line or a branch line. It isn't necessary to connect the paired connectors to the trunk line. Likewise, there is no restriction on the use of connectors in a three-branch T-branch Tap. The connectors can connect to the trunk line or branch lines.



Although there is no restriction on the use of connectors in the T-branch Taps, as a rule we recommend using the paired connectors for the trunk line so that the trunk line is easy to identify.

2-2-6 Connecting Devices other than DeviceNet Products

Do not connect devices that are not DeviceNet products because incompatible devices can cause signal reflection or attenuation and interfere with normal network communications.

2-2-7 Connecting Terminators (Terminating Resistors)

What is a Terminating Resistor? A Terminating Resistor (commonly known as a terminator) is a resistor connected to the end of the trunk line to absorb the signals sent through the network, dissipating the signals as heat and preventing them from bouncing back into the network. A Terminating Resistor is required at each end of the network (trunk line).

Note Terminating resistors are not built into DeviceNet devices.

Operation without Terminating Resistors	The DeviceNet network will not function properly without Terminating Resis- tors. Communications errors will occur, such as remote I/O communications errors and communications timeouts.			
	The signals in a DeviceNet network are comparable to surface waves on water. When a stone is dropped in a bucket of water, circular waves ema- nate from the stone and run into the sides of the bucket and the reflected waves interfere with the waves coming from the center. As a result, the waves from the center become distorted.			
	The same principle applies to the digital signals in a DeviceNet network. When the digital signals (waves) passing through the network reach the end of the network, the bounce back and interfere with the signals (waves) emanating from the DeviceNet Master (center) of the network.			
	The Terminating Resistors absorb the digital signals at the ends of the net- work so that they do not bounce back and distort the signals from the Mas- ter.			
Operation with Too Many Terminating Resistors	If Terminating Resistors are attached at all T-branch Taps within the network, the digital communications signals will be absorbed midway through the net- work and the network will not function normally. Communications errors will occur, such as remote I/O communications errors and communications time- outs.			
Checking the Installation of Terminating Resistors	communications errors occur when setting up the system, it is possible to eck whether or not the Terminating Resistors are connected properly. Turn F the network power supply and use a multimeter to test the resistance ween any node's CAN H signal wire (white) and CAN L signal wire (blue).			
	• A normal resistance reading is 50 to 60 Ω .			
	 If the resistance is greater than 60 Ω, there may be a broken signal line in the network or one or both Terminating Resistors may be missing. A reading of about 100 Ω indicates that one Terminating Resistor is missing. 			
	A reading of about 200 to 300 Ω indicates that both Terminating Resistors are missing.			
	 If the resistance is less than 50 Ω, there may be too many Terminating Resistors (3 or more) in the network. 			
	Multimeter			
	Use a multimeter to measure the resistance between the signal wires.			
	White (CAN H) \square Blue (CAN L)			

Note Do not test the resistance while the network is operating. Errors will occur in the communications data and could cause unexpected problems.

2-2-8 Using Crimp Terminals

We strongly recommend the use of crimp terminals (solderless pin terminals) on the wires that connect to the communications cable connectors. The following problems may occur if crimp terminals are not used.

- 1. A stray wire strand may contact the adjacent terminal and cause a short.
- 2. The cable may pull out of the connector.
- 3. The contact between the wire and connector may be poor.

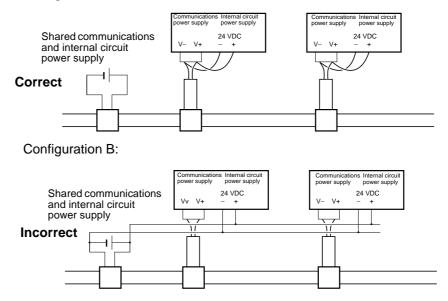
Refer to 2-4 Wiring Methods for information on recommended crimp terminals.

2-2-9 Sharing the Communications and Internal Circuit Power Supply

To avoid noise problems, it is generally recommended to provide separate communications and internal circuit power supplies, but the same power supply can be used for both purposes if necessary.

When a power supply is shared for the communications and internal circuit power supplies, wire the network as shown in configuration A. Do not use configuration B because it will generate more noise than configuration A.

Configuration A:



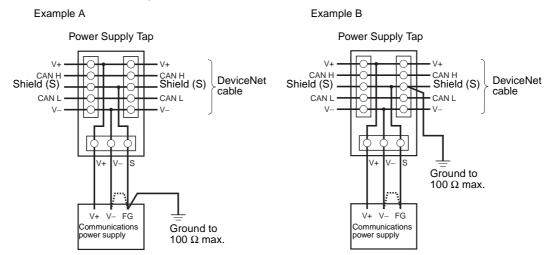
Note The low voltage limit for the internal circuit power supply is higher than the low voltage limit for the communications power supply. To meet the voltage specifications for the internal circuit power supply, be sure to follow the specifications listed in *SECTION 3 Communications Power Supply Methods*.

2-2-10 Grounding Methods

Proper Grounding Practices Ground the DeviceNet shield wire to 100Ω max. at one and only one point in the network. Grounding more than one point can cause ground loops and noise in the network.

Generally, the communications power supply's FG terminal is grounded to 100 Ω max. and connected to the V- terminal and the Power Supply Tap's shield (S) terminal, as shown in example A below. It is also acceptable to connect the communications power supply's FG terminal and the V- terminal and ground the network from the Power Supply Tap's shield (S) terminal, as shown in example B below.

In either case, ground the network as close to the center of the network as possible.



When there are two or more communications power supplies in the network, determine which power supply is closest to the center of the network. Connect just that power supply's to the shield wire and ground it. Do not connect the shield wire at any other point.

- **Note** 1. Do not ground the shield wire at more than one point in the network. Ground the network at one point and one point only.
 - 2. Always use a separate ground. Never use the same ground that is used for inverters or other drive system devices.
 - 3. If a good ground of 100 Ω or less is not available, do not connect the communication power supply's FG and V- terminals because the ground may introduce noise into the network.

Minimizing Effects of a Noisy Ground When the ground is identified as a source of noise in the network, disconnect the DeviceNet shield wire to isolate it from the ground. If this step does not stop noise from entering the network, do not ground the communications power supply's FG terminal.

2-2-11 Allocating Node Numbers

Node numbers do not have to reflect the physical position of the nodes in the network. It is possible to allocate node numbers randomly. It is also acceptable to skip node numbers. While node numbers can be allocated randomly, we recommend following a pattern when allocating node numbers. For example, set the Master as node 63, the Slaves as nodes 1 through 62, and the Configurator as node 0.

2-3 Cables, Connectors, and Related Devices

2-3-1 Communications Cables

In a DeviceNet system, special 5-conductor cable that conforms to DeviceNet specifications must be used. The cable's characteristics affect DeviceNet communications, so cable that is not within DeviceNet specifications cannot be used. Always use the specified DeviceNet cables.

There are two kinds of special cable: Thick cable and thin cable. Thin cable is used for the cables with attached shielded connectors.

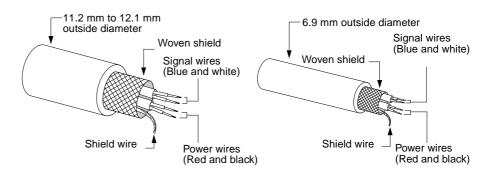
Available Cables

Ca	ble		Appearance		Model	Specif	ications
Thick cable					DCA2-5C10	Outer diameter	: 11.6 mm
					Length: 100 m	(See note 1.)	
Thin cable				DCA1-5C10	Outer diameter	: 7 mm	
						Length: 100 m	(See note 1.)
Thin cable	Cable with				DCA1-5CNC5W1	Length: 0.5 m	Thin cable with
	Shielded Connectors M12 size This cohio	M12 size	DCA1-5CN01W1	Length: 1 m	shielded,		
	Connectors	Thin cable		DCA1-5CN02W1	Length: 2 m	micro-size (M12) connec-	
		Plug		Socket	DCA1-5CN03W1	Length: 3 m	tors on both
		(Male)		(Female)	DCA1-5CN05W1	Length: 5 m	ends
					DCA1-5CN10W1	Length: 10 m	-
					DCA1-5CNC5F1	Length: 0.5 m	Thin cable with
					DCA1-5CN01F1	Length: 1 m	shielded,
		M12 size	Thin cable		DCA1-5CN02F1	Length: 2 m	micro-size (M12) connec-
		Socket			DCA1-5CN03F1	Length: 3 m	tor on one end
		(Femal	e)		DCA1-5CN05F1	Length: 5 m	(Socket:
					DCA1-5CN10F1	Length: 10 m	- Female)
				DCA1-5CNC5H1	Length: 0.5 m	Thin cable with	
		M12 size			DCA1-5CN01H1	Length: 1 m	shielded,
		Thin cable		DCA1-5CN02H1	Length: 2 m	micro-size (M12) connec-	
	Plug		DCA1-5CN03H1	Length: 3 m	tor on one end		
		(Male)			DCA1-5CN05H1	Length: 5 m	(Plug: Male)
				DCA1-5CN10H1	Length: 10 m		
					DCA1-5CN01W5	Length: 1 m	Thin cable with
					DCA1-5CN02W5	Length: 2 m	shielded con-
		Mini-size	Thin cable	M12 size	DCA1-5CN05W5	Length: 5 m	- nectors on both ends
		Plug (Male)	ug Socket		DCA1-5CN10W5	Length: 10 m	Mini-size plug (male) and micro-size (M12) socket: (female)
Thick cable	Cable with			Misisie	DCA2-5CN01W1	Length: 1 m	Thick cable
	Shielded	Mini-size	Thick cable	Mini-size ane ⊟	DCA2-5CN02W1	Length: 2 m	with shielded, mini-size con-
	Connectors	Plug		Socket (Female)	DCA2-5CN05W1	Length: 5 m	
		(Male)			DCA2-5CN10W1	Length: 10 m	nectors on both ends
					DCA2-5CN01F1	Length: 1 m	Thick cable
		Mini-size	Thick cable		DCA2-5CN02F1	Length: 2 m	with shielded,
		Socket		DCA2-5CN05F1	Length: 5 m	 mini-size con- nector on one 	
	Socket (Female)			DCA2-5CN10F1	Length: 10 m	end (Socket: Female)	
					DCA2-5CN01H1	Length: 1 m	Thick cable
		Mini-size	Thick cable		DCA2-5CN02H1	Length: 2 m	with shielded,
			Plug		DCA2-5CN05H1	Length: 5 m	 mini-size con- nector on one
		(Male)			DCA2-5CN10H1	Length: 10 m	end (Plug: Male)

Cable	Max. network length	Max. branch line length	Max. total branch line length
Thick cable	At 500 kbps: 100 m At 250 kbps: 250 m At 125 kbps: 500 m	6 m	At 500 kbps: 39 m At 250 kbps: 78 m At 125 kbps: 156 m
Thin cable (See note.)	100 m		

Communications Cable and Communications Distance

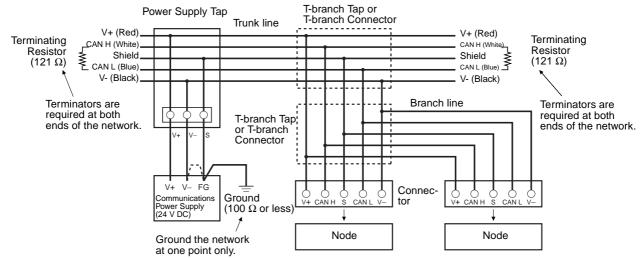
Note Thin cable includes the cables with shielded connectors attached.



Communications Cable Signals

Wire type	Color	Function	Symbol
Signal wires	Blue	Communications signal, Low	CAN L
	White	Communications signal, High	CAN H
Power wires	Red	Communications power, positive	V+
	Black	Communications power, negative	V–
Shield wire		Shield	S

<u>Connecting</u> <u>Communications</u> <u>Cables</u>



Note The ground may introduce noise into the network if a poor quality ground is used and the FG terminal is connected to the V- terminal. If a good ground of 100 Ω or less is not available, do not connect the communication power supply's FG and V- terminals.

Communications Cable Specifications

Item	Thick	Thick cable		cable
	Signal wires	Power wires	Signal wires	Power wires
Model	DCA2-5C10		DCA1-5C10	
Conductor cross-sectional area	0.86 mm ²	2.17 mm ²	0.20 mm ²	0.38 mm ²
Conductor outer diameter	1.21 mm	1.92 mm	0.60 mm	0.80 mm
Color	Blue and white	Red and black	Blue and white	Red and black
Impedance	120 Ω ±10%		120 Ω ±10%	
Propagation delay	1.36 ns/ft		1.36 ns/ft	
Attenuation factor	500 kHz: 0.25 dB/ft 125 kHz: 0.13 dB/ft		500 kHz: 0.50 dB/ft 125 kHz: 0.29 dB/ft	
Conductor resistance	6.9 Ω/1,000 ft 22.6 Ω/1,000 m	2.7 Ω/1,000 ft 8.9 Ω/1,000 m	28 Ω/1,000 ft 91.9 Ω/1,000 m	17.5 Ω/1,000 ft 57.4 Ω/1,000 m
Maximum current		8 A		3 A
Finished outer diameter	11.2 to 12.1 mm	<u>.</u>	6.9 mm	

Note There are a variety of standard DeviceNet cables available, such as cables for moving applications. For more details, refer to the homepage of the ODVA at http://www.odva.org/.

2-3-2 Connectors for Node Connections

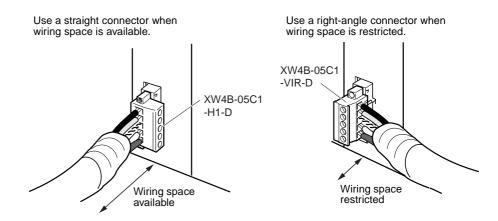
Standard Connectors

The following table shows the standard connectors provided with Masters, Slaves, and T-branch Taps.

Name	Model	Specifications	Remarks
Straight connector with attach- ment screws	XW4B-05C1-H1-D	Straight connector with attachment screws The insertion and wiring directions are the same.	This connector is provided with the DCN1-1C/2C/3C/4C T-branch Taps as well as Masters and Slaves other than those listed in the note.
COMBICON Plug Insertion direction Wiring direction	PHOENIX CONTACT MSTB 2.5/5-ST-5.08 AU	Straight connector without connector attachment screws. The insertion and wiring directions are the same.	This connector is provided with the Masters and Slaves listed in the note.
Right-angle connector with attachment screws Attachment screws Insertion direction Wiring direction	XW4B-05C1-VIR-D	Right-angle connector with attachment screws The insertion and wiring directions are perpendicular.	This connector is provided with the DCN1-2R/4R T- branch Taps.

Note The following Units include a Straight Connector without Screws.

3G8B3-DRM21	DRT1-ID08(-1)	DRT1-ID16X(-1)	DRT1-TS04T
3G8F5-DRM21	DRT1-OD08(-1)	DRT1-OD16X(-1)	DRT1-TS04P
3G8E2-DRM21	DRT1-ID16(-1)	DRT1-HD16S	
	DRT1-OD16(-1)	DRT1-ND16S	
	DRT1-MD16	DRT1-AD04(H)	
		DRT1-DA02	



Shielded Connector Products

Use the following Cables and Connectors to connect to Environment-resistive Slaves and the shielded T-branch Connectors.

Name	Model	Specifications	Remarks
Thin cable with shielded, micro-size (M12) connectors on both ends Thin cable Micro-size (M12) Micro-size (M12)	DCA1-5CN UW1	Used to connect a micro-size (M12) connector of a shielded T-branch Connector to another T-branch Connector or Environment-resistive Slave.	Cable lengths: 0.5 m 1 m 2 m 3 m 5 m 10 m
Thin cable with a shielded, micro-size (M12) female connector on one end and a mini-size male connector on the other Thin cable Mini-size Micro-size (M12)	DCA1-5CN□□W5	Used to connect a mini-size con- nector of a shielded T-branch Con- nector to a micro-size (M12) connector of another T-branch Connector	Cable lengths: 1 m 2 m 5 m 10 m
Thin cable with a shielded, micro-size (M12) female connector (socket) on one end Thin cable Micro-size (M12)	DCA1-5CN□□F1	Used to connect a T-branch Tap to an Environment-resistive Slave.	Cable lengths: 0.5 m 1 m 2 m 3 m 5 m 10 m
Thin cable with a shielded, micro-size (M12) male connector (plug) on one end Thin cable (M12)	DCA1-5CN□□H1	Used to connect a micro-size (M12) connector of a shielded T-branch Connector to a device other than an Environment-resistive Slave, such as a Master, Slave, or T- branch Tap.	
Shielded, micro-size (M12) female connector (socket) for custom cable assembly	XS2G-D5S7	Connects to a micro-size (M12) connector of a shielded T-branch Connector or Environment-resistive Slave. Compatible with thin cable only.	

Name	Model	Specifications	Remarks
Shielded, micro-size (M12) male connector (plug) for custom cable assembly	CS2C-D5S7	Connects to a micro-size (M12) connector of a shielded T-branch Connector. Compatible with thin cable only.	
Thick cable with shielded, mini-size connec- tors on both ends Thick cable	DCA2-5CN□□W1	Used to connect a mini-size con- nector of a shielded T-branch Con- nector to a mini-size connector of another shielded T-branch Connec- tor or an Environment-resistive Slave. (Primarily used in the trunk line.)	Cable lengths: 1 m 2 m 5 m 10 m
Thick cable with a shielded, mini-size female connector (socket) on one end Thick cable	DCA2-5CN□□F1	Used to connect to a T-branch Con- nector or Environment-resistive Slave. (Primarily used in the trunk line.)	
Thick cable with a shielded, mini-size male connector (plug) on one end Thick cable	DCA2-5CN□□H1	Used to connect a mini-size con- nector of a shielded T-branch Con- nector to a device other than an Environment-resistive Slave, such as a Master, Slave, or T-branch Tap. (Primarily used in the trunk line.)	

<u>Multi-drop</u> Connectors

The following table shows connectors that can be used for multi-drop connections. These connectors are not supplied with OMRON products, but must be ordered separately. Since these connectors cannot be used with all DeviceNet devices, check that the connector is compatible before ordering.

Name	Model	Specifications	Remarks
Straight multi-drop connector with attachment screws	XW4B-05C4-TF-D	Straight multi-drop connector with attachment screws The insertion and wiring directions are the same.	These multi-drop connec- tors cannot be used with all Masters and Slaves. See the note following this table for a list of the compatible Units.
Straight multi-drop connector without attachment screws	XW4B-05C4-T-D	Straight multi-drop connector without attachment screws The insertion and wiring directions are the same.	

Note The multi-drop connectors can be used with the following Units

CS1W-DRM21	CPM1A-DRT21	DRT1-ID16T(-1)	DRT1-ID32ML(-1)
CJ1W-DRM21	DRT1-ID16TA(-1)	DRT1-MD16T(-1)	DRT1-MD32ML(-1)
CPM2C-S100C-DRT	DRT1-MD16TA(-1)	DRT1-OD16T(-1)	DRT1-OD32ML(-1)
CPM2C-S110C-DRT	DRT1-OD16TA(-1)		DRT1-232C2
			DRT1-COM

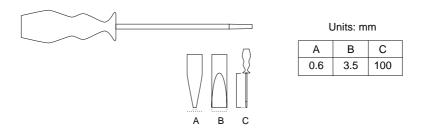
Multi-drop Wiring

Always use a multi-drop connector when making a multi-drop connection with thick cable. When thin cable is being used, the multi-drop connection can be made with either a multi-drop connector or a standard rectangular connector. Refer to *Multi-drop Wiring Methods* on page 55 for details on proper multi-drop wiring methods.

2-3-3 Screwdriver for Connector Set Screws

We recommend using one of the following special screwdrivers when connecting communications cables to the standard connectors.

Name	Model	Manufacturer
Screwdriver for	XW4Z-00C	OMRON
DeviceNet connectors	SZF-1	PHOENIX CONTACT



2-3-4 T-branch Taps

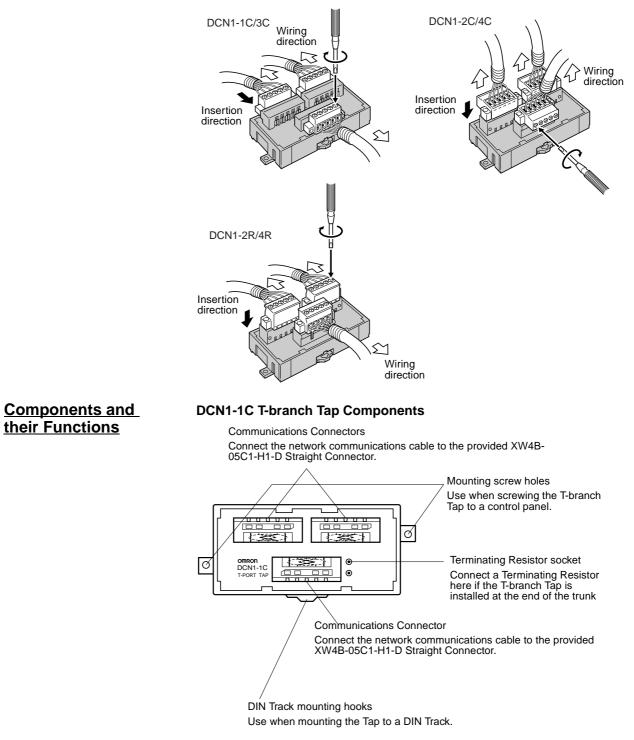
Use a T-branch Tap when a T-branch is required in the Network. There are two kinds of T-branch Taps, one that makes a single branch and another that makes three branches. There are variations of the single-branch and threebranch Taps that provide different wiring directions and connector insertion directions.

- A T-branch Tap cannot be used to create a T-branch in a Network that has cables with shielded connectors. In this case, a T-branch Connector must be used. Refer to 2-3-5 Shielded T-branch Connectors for details.
 - 2. Because the T-branch Tap has a Terminating Resistor socket, a Terminating Resistor can be connected to the trunk line by installing one of the resistors provided.
 - 3. When the Network is powered by a single power supply and the total current consumption is 5 A or less, a T-branch Tap can be used instead of a Power Supply Tap to connect the communications power supply.
 - 4. The T-branch Taps are identical in models DCN1-2C, DCN1-2R, DCN1-4C, and DCN1-4R; just the connectors included with the Tap are different.

<u>T-branch Taps</u>

Branches	Model	Number of connectors	Connectors provided	Wiring direction	Insertion direction	Set screw access	Terminating Resistance
Single- branch	DCN1-1C	3 connectors (for 1 branch)	XW4B-05C1-H1-D Straight connector with attachment screws (3 attached)	From side	From side	From top	Can be installed (provided with Unit)
	DCN1-2C			From top	From top	From side	
	DCN1-2R		XW4B-05C1-VIR-D Right-angle connector with attachment screws (3 attached)	From side	From top	From top	
Three- branch	DCN1-3C	5 connectors (up to 3 branches)	XW4B-05C1-H1-D Straight connector with attachment screws (5 attached)	From side	From side	From top	Can be installed (provided with Unit)
	DCN1-4C			From top	From top	From side	
	DCN1-4R		XW4B-05C1-VIR-D Right-angle connector with attachment screws (5 attached)	From side	From top	From top	

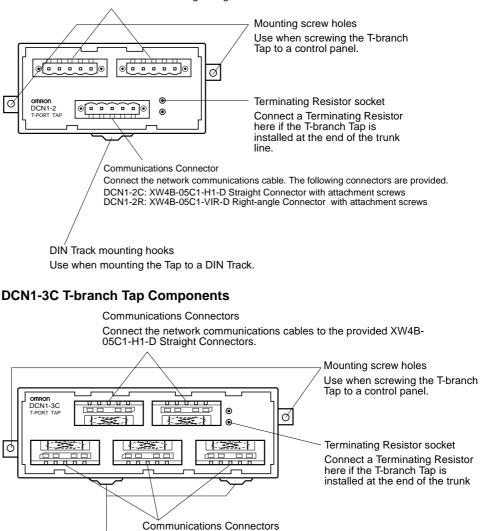
Cable Wiring Direction and Connector Insertion Direction



DCN1-2C and DCN1-2R T-branch Tap Components

Communications Connectors

Connect the network communications cable. The following connectors are provided. DCN1-2C: XW4B-05C1-H1-D Straight Connector with attachment screws DCN1-2R: XW4B-05C1-VIR-D Right-angle Connector with attachment screws



DIN Track mounting hooks

XW4B-05C1-H1-D Straight Connectors.

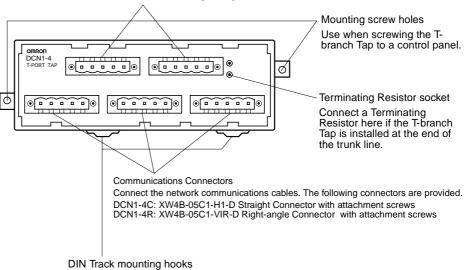
Connect the network communications cables to the provided

Use when mounting the Tap to a DIN Track.

DCN1-2C and DCN1-2R T-branch Tap Components

Communications Connectors

Connect the network communications cables. The following connectors are provided. DCN1-4C: XW4B-05C1-H1-D Straight Connector with attachment screws DCN1-4R: XW4B-05C1-VIR-D Right-angle Connector with attachment screws



Use when mounting the Tap to a DIN Track.

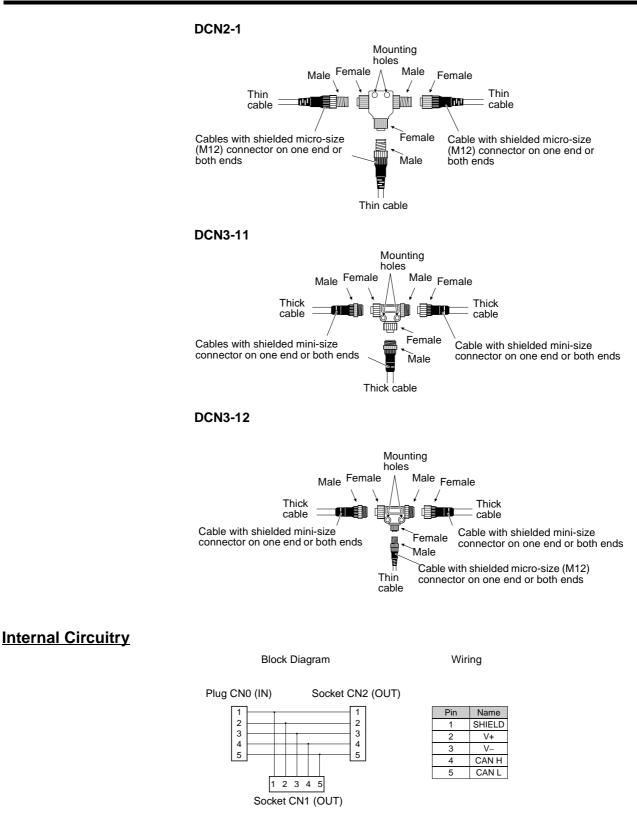
2-3-5 Shielded T-branch Connectors

Use a T-branch Connector when a T-branch is required in a Network that has communications cables with shielded connectors.

Note

- If the T-branch Connector is at the end of the trunk line, the trunk line can be terminated by connecting a shielded connector with Terminating Resistance. (Male plug and female socket terminators are available.)
 - When the Network is powered by a single communications power supply and the current consumption is within the T-branch Connector's specifications, the communications power supply can be connected to a T-branch Connector (using a shielded cable with a connector on one end) instead of a Power Supply Tap.

Model	Remarks
DCN2-1	Shielded T-branch Connector (1 branch) with 3 micro-size (M12) con- nectors
	Maximum current: 3 A
DCN3-11	Shielded T-branch Connector (1 branch) with 3 mini-size connectors
	Maximum current: 8 A
DCN3-12	Shielded T-branch Connector (1 branch) with 2 mini-size connectors and 1 micro-size (M12) connector
	Maximum current: 8 A (3 A max. through the micro-size connector)



2-3-6 Power Supply Tap

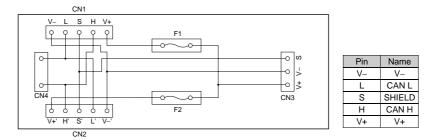
In the DeviceNet system, a 24-V DC communications power supply must be supplied to the Network. The communications power supply can be supplied to the cable by connecting it to a Power Supply Tap. Use a regular node con-

nector to connect communications cable to the Power Supply Tap, the same way that communications cables are connected to a T-branch Tap.

- If there is just one power supply to the Network and the total current consumption is less than 5 A, the communications power supply can be connected through a regular T-branch Tap instead of a Power Supply Tap.
 A Power Supply Tap must be used if there is more than one power supply connected to the Network or the total current consumption exceeds 5 A.
 - When the Power Supply Tap is connected to thin cable, the current capacity is limited to 3 A through any one of the thin cables. If two thin cables are connected, 3 A can be supplied to each cable for a total of 6 A. (If two thick cables are connected, 8 A can be supplied to each cable for a total of 16 A.)

Model	Remarks	
DCN1-1P	Includes two XW4B-05C1-H1-D Straight Connectors with attachment screws, a terminator (attach if needed), fuses, and a ground terminal.	
Communi Connecto		

Internal Circuitry



2-3-7 Terminating Resistors

In a DeviceNet Network, one Terminating Resistor must be connected to each end of the trunk line. If a Unit is at the end of the trunk line, connect one of the Terminating Resistors listed in the following table because the Units do not have built-in terminators.

There are several ways to connect a Terminating Resistor. A special Terminalblock Terminating Resistor can be connected, a resistor can be installed in the Terminating Resistor socket of a T-branch Tap or Power Supply Tap, or a shielded connector with terminating resistance can be connected to a Tbranch Connector. A Terminating Resistor is provided with T-branch Taps and Power Supply Taps. If a resistor is to be installed on a T-branch Tap or Power Supply Tap, always use the provided Terminating Resistor.

Model	Remarks
(No model number)	Terminating Resistor provided with T-branch Taps and Power Supply Taps (121 $\Omega\pm$ 1%, 1/4 W)
DRS1-T	Terminal-block Terminating Resistor (121 Ω ±1%, 1/4 W)
DRS2-1	Shielded Micro-size (M12) Connector with Terminating Resis- tance (male plug)
DRS2-2	Shielded Micro-size (M12) Connector with Terminating Resis- tance (female socket)
DRS3-1	Shielded Mini-size Connector with Terminating Resistance (male plug)

2-3-8 Communications Power Supply

In a DeviceNet system, a 24-V DC communications power supply must be supplied to the Network. The communications power supply must meet the specifications listed in the following table and the AC inputs and DC outputs must be isolated.

The OMRON S82H-series and S82J-series Power Supply Units are recommended. Select a Power Supply Unit with a current capacity that can comfortably handle the total power consumption of all connected nodes and allow for future expansion if necessary.

Communications Power Supply Specifications

The communications power supply must meet the following specifications.

Item	Specifications
Output voltage	24 V DC ±1%
Output current	16 A max.
Input fluctuation	0.3% max.
Load fluctuation	0.3% max.
Temperature effect	0.03%/°C max.
Input voltage	100 to 1,200 V
Input frequency	47 to 450 Hz
Output ripple	250 mVp-p
Output capacitance	7,000 μF max.
Ambient temperature	Operating: 0 to 60°C Storage: -40 to 85°C
Max. instantaneous output current	65 A max. (peak)
Overvoltage protection	Must be provided.
Overcurrent protection	Must be provided. (max. current: 125%)

Item	Specifications
Startup time	Must reach 5% of final output voltage within 250 ms.
Startup overshoot	0.2% max.
Insulation	Between output and AC power and between output and chassis ground
Standards	Required: UL
	Recommended: FCC Class B, CSA, TÜV, and VDE
Ambient humidity	30% to 90% (with no condensation)
Surge current capacity	10% max.

Note The current capacity of thick cable is 8 A, so up to 16 A can be supplied to the network by supplying communications power in two directions from the power supply through thick cables.

The current capacity of thin cable is limited to 3 A. Up to 6 A can be supplied to the network when communications power is supplied in two directions from the power supply through thin cables.

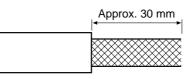
If a thin cable is connected in one direction and a thick cable is connected in the other, the maximum current is 3 A + 8 A = 11 A total.

2-4 Wiring Methods

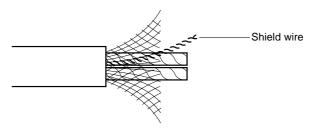
2-4-1 Wiring and Installing Standard Connectors

<u>Attaching</u> <u>Communications</u> <u>Cables</u> Use the following procedure to prepare and connect the communications cables to the connectors.

Strip about 30 mm of the cable sheathing, being careful not to damage the woven shield just below the sheathing. Do not remove more than about 30 mm; removing too much of the covering can result in short circuits or allow noise into the Network.

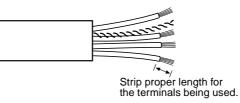


2. Carefully peel back the woven shield. There is a bare shield wire under the woven shield as well as the signal lines and power lines. (The shield wire will be loose on the outside of the other lines, but it is stiffer than the woven shield and easy to identify by touch.)

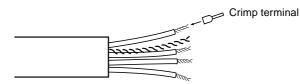


3. Cut away the exposed woven shield, remove the aluminum tape from the signal and power lines, and strip the sheath from the signal and power

lines to the proper length for the crimp terminal connectors. Twist together the stranded wires of each signal and power lines.



4. Attach the crimp terminals (solderless pin terminals) to the lines and use the proper Crimping Tool to crimp the terminal securely.

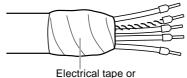


Note We recommend using the following crimp terminals and crimping tools.

• PHOENIX CONTACT, AI-series Crimp Terminals

Model	Crimping Tool
AI 0.5-8WH: Used for Thin Cables (power lines)	CRIMPFOX UD6
AI 0.25-8YE: Used for Thin Cables (communications cables)	
AI 2.5-8BU: Used for Thick Cables (power lines)	
AI 1-8RD: Used for Thick Cables (communications cables)	

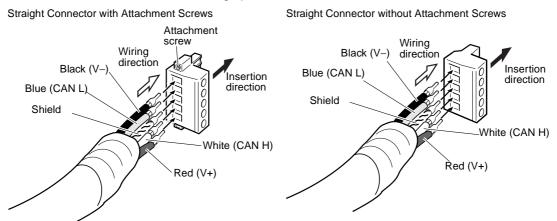
5. Cover the end of the cable with electrical tape or heat-shrink tubing as shown in the following diagram.



Electrical tape or heat-shrink tubing

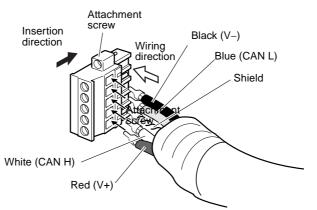
- 6. Check that the connector is oriented correctly and the wire set screws are loose enough to insert the wires. Insert the power lines, signal lines, and shield wire in the correct holes in the following order (top to bottom): black, blue, shield, white, and red.
 - Straight Connectors

With straight connectors, the wiring direction and connector insertion direction are the same. Use the straight connectors if there is sufficient wiring space.



• Right-angle Connectors

With right-angle connectors, the wiring direction and connector insertion direction are perpendicular. Use right-angle connectors if there is insufficient wiring space in front of the DeviceNet connectors and the connectors must be wired from the side.



- Note a) Be sure that the wire set screws are sufficiently loosened before attempting to insert the lines. If these screws are not loose, the wires will go into the space in the back of the connector and cannot be locked with the set screws.
 - b) There are colored stickers provided on the Master Unit and Slave Units that match the colors of the lines to be inserted. Be sure that the colors match when wiring the connectors.
 - c) The following table shows the cable colors:

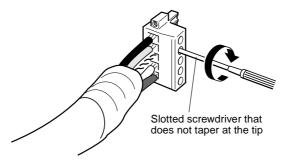
Color	Signal	Symbol
Black	Communications power supply, negative	V–
Blue	Signal line, Low	CAN L
	Shield	S

Wiring Methods

Color	Signal	Symbol
White	Signal line, High	CAN H
Red	Communications power supply, positive	V+

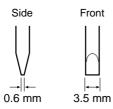
 Tighten the connector's set screws on the wires using a slotted screwdriver that doesn't taper at the tip, which will prevent the screwdriver from binding in the connector. Tighten the screws to a torque of between 0.25 and 0.3 N·m.

When using thick cable, provide some slack in the cable so that the connectors do not pull out because of tension on the cable.



Note The OMRON XW4Z-00C and PHOENIX CONTACT SZF-1 screwdrivers are suitable for tightening the DeviceNet connector's set screws. Refer to 2-3 *Cables, Connectors, and Related Devices* for contact information to order the PHOENIX CONTACT screwdriver.

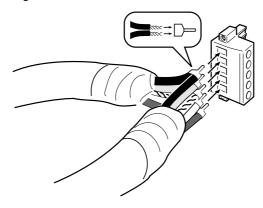
The following diagram shows the dimensions of the XW4Z-00C screwdriver.



Multi-drop Wiring Methods

Multi-drop Connection with a Standard Connector (Thin Cables Only)

When thin cable is being used, a multi-drop connection can be made by inserting each pair of wires into a single same pin terminal and crimping them together.



Note We recommend using the following PHOENIX CONTACT terminal for this type of multi-drop connection.

PHOENIX CONTACT AI-TWIN Series

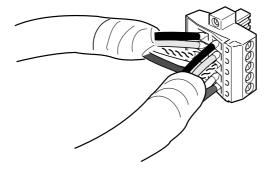
	Model	Crimping Tool
AI TWIN2 × 0.5	8WH (for thin cable)	CRIMPFOX UD6

Multi-drop Connection with a Multi-drop Connector

The following OMRON Multi-drop Connectors (sold separately) can be used to make a multi-drop connection with either thin or thick cable.

- XW4B-05C4-T-D Straight Multi-drop Connector without Attachment Screws
- XW4B-05C4-TF-D Straight Multi-drop Connector with Attachment Screws

In some cases, the Multi-drop Connector cannot be used because there is not enough space and other Units or connectors get in the way. Refer to *Multi-drop Connectors* on page 43 for a list of compatible Units.



- Before connecting the communications cables, turn OFF the power supplies to the PLC and all Slaves, as well as the communications power supplies.
 - 2. Use crimp terminals for wiring. Connecting bare twisted wires can cause the cables to come OFF, break, or short circuit and result in incorrect operation and possibly damage to the Units.
 - 3. Use the proper crimping tool and crimping methods when attaching crimp terminals. Consult the manufacturer of the tools and terminals you are using. Inappropriate tools or methods can result in broken wires.
 - 4. Be extremely careful to wire all signal lines, power lines, and shielding wire correctly.
 - Tighten all set screws firmly. Tighten to a torque of between 0.25 and 0.3 N·m.
 - 6. Wire the signal lines, power lines, and shielding wire so that they do not become disconnected during communications.
 - 7. Do not pull on the communications cables. They may become disconnected or wires may break.
 - 8. Allow a sufficient bending radius in cable turns so that communications cables are not bent too sharply. The Cables may become disconnected or wires may break if the cables are bent too far.
 - Never place objects on top of the communications cables. They may break.
 - 10. Double-check all wiring before turning ON the power supply.

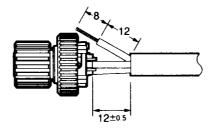
2-4-2 Attaching Shielded Connectors

Use the following procedure to attach shielded connectors to the communications cables. This section explains the basic attachment procedure. For more details on connector assembly methods, refer to XS2 in the Sensor I/O Connectors Catalog (G05) (The connectors used for DeviceNet communications cables use screws to secure the wires.)

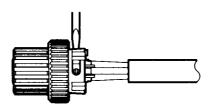
- *1,2,3...* 1. Insert the cable into the cap, cable clamp, water-tight bushing, and cover.
 - 2. Prepare the communications cable, referring to the procedure described under *Attaching Communications Cables* in 2-4-1 *Wiring and Installing Standard Connectors*.

When using shielded connectors, remove approximately 20 mm of the cable covering, and strip approximately 8 mm of the sheath from the signal lines and power lines (refer to the following diagram). Do not remove too much of the covering. Removing excessive cable covering may result in a short circuit or the expected water-tight capabilities will not be provided.

3. Insert the signal lines, power lines and shield wire into the contact block holes, making sure the terminal numbers are correct.



4. Tighten the contact block's line set screws on each of the lines. Tighten the set screws to a torque of between 0.15 and 0.2 N·m using a special screw-driver.



Note Use the OMRON XW4Z-00B Screwdriver to tighten the line set screws of the shielded connector for custom cable assembly.

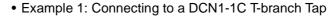


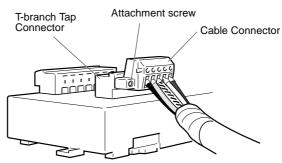
- 5. Insert the contact block into the cover, aligning the positioning key (triangular mark) on the contact block with the triangular mark on the cover.
- 6. Tighten the cover lock so that the contact block and cover are firmly joined. Tighten to a torque of between 0.39 and 0.49 N⋅m.
- 7. Tighten the cap to the cover firmly, making sure the water-tight bushing and cable clamp are inserted properly. Tighten to a torque of between 0.39 and 0.49 N·m.

2-4-3 Connecting to T-branch Taps and Nodes

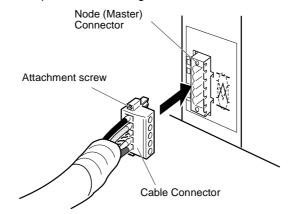
Align the cable connector with the socket on the T-branch Tap or Node as shown in the following diagram and fully insert the connector into the socket.

Tighten the set screws to secure the connection. Tighten the screws to a torque of between 0.25 and 0.3 N·m.





• Example 2: Connecting to a CV-series Master Unit



- Note
 To avoid damaging the cable or breaking wires, leave some slack in the cable so that it won't be pulled too hard or bent too sharply when connecting. Also, never put heavy objects on top of the cable.
 - 2. The orientation of the node connector is different in some other Units. Verify that the cable's wire colors match the colors on the label next to the node connector.

2-4-4 Connecting Shielded (Environment-resistive) Cables

Check that the connector (plug or socket) on the Shielded T-branch Connector or Environment-resistive Slave is the opposite of the connector (socket or plug) on the Cable, align the connectors, and insert the cable connector.

Insert the connector fully and tighten the connector by hand. Tighten Microsize Connectors to a torque of between 0.39 and 0.49 N·m. Tighten Mini-size Connectors to a torque of between 0.7 and 0.8 N·m.

- Note 1. Tighten the connector ring securely by hand. If the connector is not tightened sufficiently, it will not provide the specified level of environmental resistance and might become loose due to vibration. Do not use a tool such as pliers to tighten the connector, because the tool can damage the connector.
 - 2. To avoid damaging the cable or breaking wires, leave some slack in the cable so that it won't be pulled too hard or bent too sharply when connecting. Also, never put heavy objects on top of the cable.
 - The location of the connector and the type of connector (plug or socket) varies from device to device. Check the location and type of connector required before wiring the devices.

2-4-5 Wiring the Communications Power Supply

There are three ways to wire the communications power supply. The following table shows applications where each method can be used.

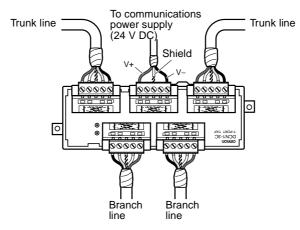
Method	Number of com- munications power supplies in Network		C	otal curr onsumpt See note	ion	Connection method
	1	2 or more	Less than 3 A	3 A to 5 A	More than 5 A	
Connecting to a T-branch Tap	Yes	No	Yes	Yes	No	Attach V+ and V– wires to a connector.
Connecting to a T-branch Con- nector	Yes	No	Yes	Yes (See note 2.)	Yes (See note 2.)	Use just the V+ and V– from a thin cable with shielded connector on one end.
Connecting to a Power Supply Tap	Yes	Yes	Yes	Yes	Yes	Wire V+ and V– wires to terminal block.

Note 1. The maximum current is 5 A for a T-branch Tap and 8 A for a T-branch Connector (3 A through a micro-size connector). Determine the current consumption for all nodes in both directions.

 A DCN2-1 T-branch Connector (for thin cable only) cannot be used because the maximum current is 3 A. Also, when using a DC3-12 T-branch Connector that can connect to thin cable and thick cable, do not exceed 3 A through the thin cable.

Connecting to a T-branch Tap

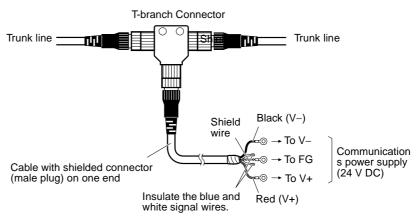
Insert the communications power supply lines (V+ and V– wires) to the connector holes where the communications cable's V+ (red) wire and V– (black) wire are normally connected, as shown in the following diagram.



Connecting to a T-branch Connector

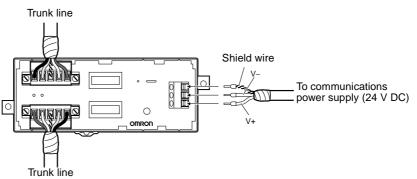
Connect the communications power supply lines (V+ and V– wires) to the V+ (red) wire and V– (black) wire of a communications cable connected to the T- branch Connector, as shown in the following diagram. This example shows a

DCN2-1 T-branch Connector, but the connection method is the same for other T-branch Connectors.



Connecting to a DCN1-1P Power Supply Tap

Insert the communications power supply lines to the terminal block provided for the communications power supply input, as shown in the following diagram.



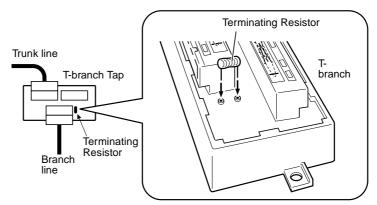
2-4-6 Connecting the Terminating Resistors (Terminators)

Use any of the following methods to terminate the ends of the trunk line.

Connecting to a T-branch Tap or Power Supply Tap

Connect a Terminating Resistor to the Tap.

A Terminating Resistor is provided with each OMRON T-branch Tap or Power Supply Tap. Insert the Terminating Resistor in the T-branch Tap as shown in the following diagram. The resistor can face in either direction.



60

Connecting to a T-branch Connector

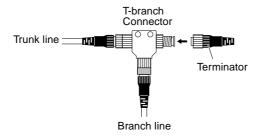
Connect one of the following terminators (Connector with Terminating Resistance) to a T-branch Connector at the end of the trunk line.

Terminator model	Description
DRS2-1	Micro-size (M12) Connector (male plug)
DRS2-2	Micro-size (M12) Connector (female socket)
DRS3-1	Mini-size Connector (male plug)

The Terminators have a built-in Terminating Resistor. These Terminators can be used with T-branch Connectors only.

Tighten the Terminators securely by hand. Tighten a Micro-size Terminator to a torque of between 0.39 and 0.49 N·m. Tighten a Mini-size Terminator to a torque of between 0.7 and 0.8 N·m.

This example shows a DCN2-1 T-branch Connector, but the connection method is the same for other T-branch Connectors.

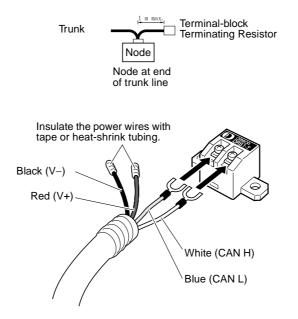


Connecting to a Terminal Block

When a node is connected directly to the end of the trunk line and there isn't enough space to connect a T-branch Tap, a Terminal-block Terminating Resistor can be connected with a multi-drop.

A 121 Ω terminating resistor is built into the DRS1-T Terminal-block Terminating Resistor. To connect the cable to the Terminating Resistor, attach crimp terminals to the signal wires and securely screw the terminals to the Terminal-block Terminating Resistor.

Note Use the special DeviceNet cable for the connection to the DRS1-T Terminalblock Terminating Resistor and keep the cable length less than 1 m.



Use standard M3 crimp terminals and tighten to a torque of between 0.3 and 0.5 N·m.

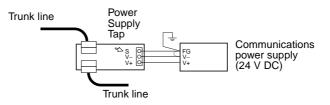


Caution To avoid damaging the cable or breaking wires, leave some slack in the cable so that it won't be pulled too hard or bent too sharply when connecting. Also, never put heavy objects on top of the cable.

2-4-7 Grounding the Network

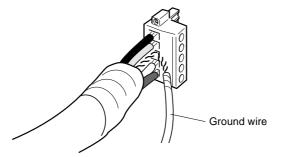
Use any of the following methods to ground the network. The DeviceNet network must be grounded at one location and one location only.

Grounding the Shield (S) Terminal of a Power Supply Tap



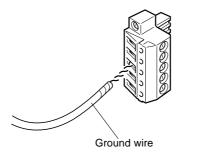
Grounding a T-branch Tap or Node Connector

The ground wire can be inserted into the connector together with the communications cable's shield wire and both locked in place with the set screw, as shown in the following diagram.



Grounding an Unused T-branch Tap Connector

The ground wire alone can be inserted in the connector of an unused Tbranch Tap connector, as shown in the following diagram.



Note

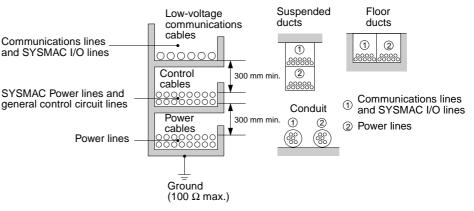
- 1. A ground of 100 Ω max. is recommended.
- 2. When an acceptable ground of 100 Ω max. is available, connect the communications power supply's V- and FG terminals.

3. When an acceptable ground of 100 Ω max. is not available, do not connect the communications power supply's V- and FG terminals. In this case, connecting the V- and FG terminals may introduce noise into the network.

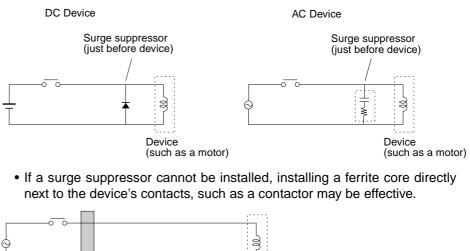
Minimizing Noise in the Network 2-5

2-5-1 **Precautions to Prevent Noise**

 To prevent inductive noise, separate the communications lines, SYSMAC power supply lines, and other power lines. In particular, be sure to keep the power lines for inverters, motors, regulators, and contactors at least 300 mm away from both the communications lines and the SYSMAC power supply lines. Also, provide separate conduits or ducts for the communications lines and power lines.



- Make the power supply lines to the control panel as short as possible, use heavy-gauge wire, and ground the power supply properly (100 Ω max.)
- Avoid installing any DeviceNet devices in a control panel that contains high-voltage devices.
- Install surge suppressors on devices that generate noise, particularly devices that have an inductive component such as motors, transformers, solenoids, and magnetic coils.



Device

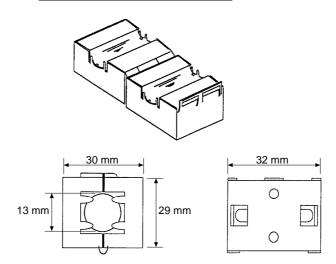


(such as a motor)

• Noise emanating from the communications cable can be reduced by installing a ferrite core on the communications cable within 10 cm of the DeviceNet Master Unit.

Ferrite Core (Data Line Filter): Nisshin Electric Co, Ltd. model 0443-164151 or equivalent

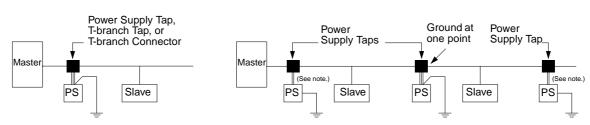
Inductance specifications			
25 MHz	100 MHz		
156 Ω	250 Ω		



- Since noise currents often flow through metallic equipment (such as casings), the communications cables should be placed as far away from metallic equipment as possible.
- Ground the communications cable to 100 Ω max. with a ground wire that is as short as possible.
- Ground the shielding wire on the communications cable at one point. If the same ground is used for the communications cable and communications power supply, there is a possibility that noise may be transmitted through the ground line to the communications line. In order to avoid this, be sure that the power line ground and the grounds for the communications cables and the communications power supply are located as far from each other as possible.
- Insert a line filter on the primary side of the communications power supply.
- When there are two or more communications power supplies, ground the shielding wire at the Power Supply Tap near the center of the communications cable. Do not ground the shielding wire at more than one place.

(In the following diagram, "PS" indicates a communications power supply.)

Network with 2 or more Communications Power Supplies



Network with 1 Communications Power Supply

Note Do not connect the Power Supply Tap's shield (S) terminal to the communications power supply's FG terminal at these two Power Supply Taps.

2-5-2 Correcting Malfunctions due to Noise

When noise is thought to be the cause of a malfunction in the DeviceNet network, the following countermeasures may be effective.

Problems with the
CommunicationsIsolate the communications cable shielding wire by disconnecting it from the
ground.

Disconnecting the ground will reduce the noise transferred from the ground to the communications cable. This countermeasure also reduces the noise current that flows in the shield wire.

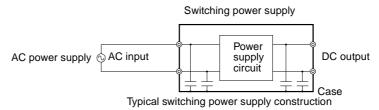
Problems with the Communications Power Supply

Cable Shielding

Isolate the communications power supply.

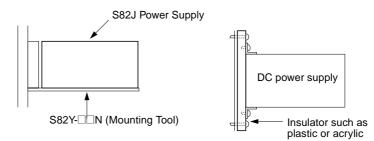
This countermeasure reduces the noise transferred from the communications power supply ground to the communications cable and the noise current that flows in the communications cable. A switching power supply is usually connected to the case with capacitors as shown below, so the power supply itself must be insulated from the control board as well as being disconnected from the FG terminal.

Typical Switching Power Supply Construction



Isolating the Communications Power Supply

Example 1: Isolating an S82J Power Supply Example 2: Isolating another Power Supply



2-6 Operational Checklist

Category	Item	Check	Res	sult
Network configura- tion and wiring	Connectors	Are the connectors and cables to the Master connected cor- rectly? (Do the wire colors match the colors next to the Mas- ter's DeviceNet connector?)	Yes	No
		Are the connectors and cables to the Slaves connected cor- rectly? (Do the wire colors match the colors next to the Slaves' DeviceNet connectors?)	Yes	No
		Are the connectors securely connected?	Yes	No
		Is there a possibility that the cable connectors will be pulled out because of the cable weight?	Yes	No
		If the connectors have attachment screws or mounting brack- ets, are the screws/brackets tightened properly?	Yes	No
	Terminators	Have Terminating Resistors been connected at both ends of the trunk line?	Yes	No
		Are the specified Terminating Resistors being used?	Yes	No
		If a T-branch Tap is being terminated, is the Terminating Resistor seated properly in the T-branch Tap's socket?	Yes	No
	Max. network length	Is the length of the network within specifications?	Yes	No
	Branch line length	Are all branch lines 6 m or shorter?	Yes	No
		Is the total branch line length within specifications?	Yes	No
	Cables	Can the cable supply the current required by all of the nodes that are connected?	Yes	No
		Is the proper DeviceNet cable being used?	Yes	No
		Are the cables separated from any power or high-voltage lines?	Yes	No
		Have the cables been handled carefully, without excessive force?	Yes	No
	Shield wire	Is the network be grounded in only one location?	Yes	No
	ground	Is a separate ground line used? (Is the ground line separated from any power line ground?)	Yes	No
	Other	ther Are there any devices in the network that are not DeviceNet products?		
Devices supplied by communications	Power supply capacity	Has the power supply requirement been calculated using each node's current consumption?	Yes	No
power supply		Can the power supply handle the inrush current when the system is started?	Yes	No
	Isolation	Is the DC output isolated from the AC input in the power sup- ply?	Yes	No

SECTION 3 Communications Power Supply Methods

This section explains the various considerations involved in providing a communications power supply.

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3-1 Basic Concepts

- The communications power supply must be 24 V DC.
- Always supply the power from the trunk line.
- When providing power to several nodes from one power supply, try to locate the power supply near the center of the nodes.
- Provide power through Power Supply Taps. It is possible to use a Tbranch Tap or T-branch Connector instead of a Power Supply Tap when there is one communications power supply in the system and the current consumption is within the specifications of the T-branch Tap or T-branch Connector. Refer to 2-3-4 T-branch Taps or 2-3-5 Shielded T-branch Connectors for details on the current limitations of these components.
- The power supply capacity for cables is restricted to 8 A for thick cables and 3 A for thin cables.
- Environment-resistive Slaves are wired with thin cable, so the current through a cable to an Environment-resistive Slave is limited to 3 A.
- A single network is usually supplied by one power supply, however, it is possible to have more than one power supply when power supply requirements cannot be met with a single power supply. (See 3-6 Step 3: Splitting the System into Multiple Power Supplies.)
- Provide some extra power supply capacity in the network to allow for future expansion and extend the life of the power supply.
- Turning OFF the communications power supply during operation can cause errors in the other nodes if the other power supplies are left ON.
- The current capacity of a branch line ranges from 0.75 to 3 A, depending on its length. Use the following equation to calculate the current capacity. (The maximum current capacity of a branch line is 3 A, even if the branch line is shorter than 1.53 m.)

l = 4.57/L

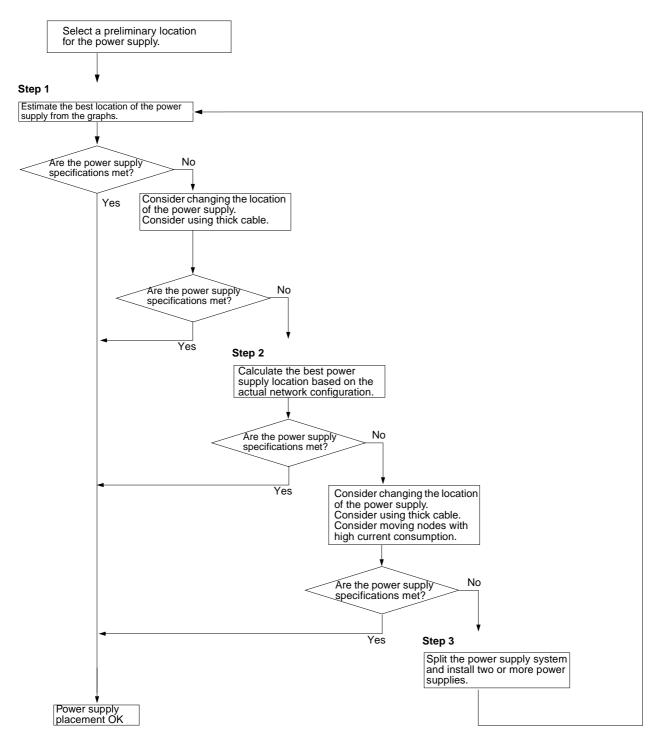
I: Permissible current (A) L: Length of the drop line (m)

3-2 Flowchart: Determining Power Supply Requirements

3-2-1 Communications Power Supply

Use the flow chart below to determine the appropriate method for supplying the communications power supply on the trunk line. The current in each

branch line must not exceed the maximum value calculated with the equation on page 68.



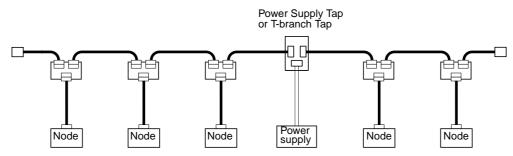
3-3 Locating the Power Supply

3-3-1 Power Supply Layout Patterns

The power supply can be set up in the configurations shown below. In general, select either configuration 1 or 2 (a single power supply configuration.)

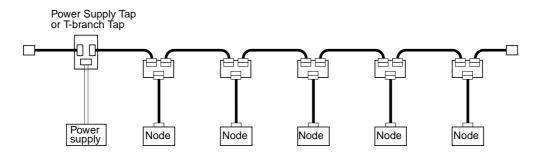
Use configuration when power supply requirements cannot be met with configuration 1 or 2. It is also possible to create a dual power supply system, as shown in configuration 4. For more details on each configuration, refer to sections 3-4 Step 1: Evaluating the Configuration with Graphs through 3-7 Creating a Dual Power Supply System.

Configuration 1: Supplying Power to Nodes in Both Directions

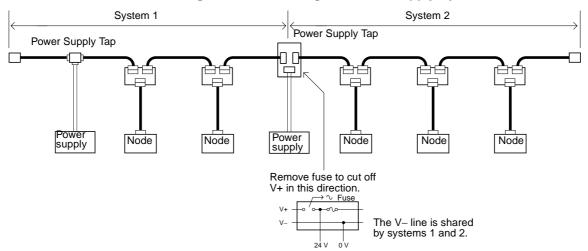


Configuration 2: Supplying Power to Nodes in One Direction

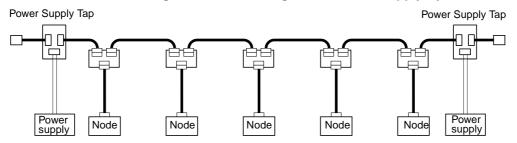
Note Configuration 1 is recommended when a single power supply is being used to provide power to many nodes.



Configuration 3: Dividing the Power Supply System



Configuration 4: Creating a Dual Power Supply System



Note If the current carried by a thick cable exceeds 8 A even after the power supply configuration has been changed, the power supply requirements cannot be met with a single power supply and multiple power supplies must be used.

In configuration 1, the power can be supplied to the trunk line in both directions as long as the current in each direction is 8 A or less when using thick cable. Consequently, it is possible to have a configuration with a total current consumption up to 16 A. Change to thick cable if thin cable is being used in the trunk line and the current through the thin cable exceeds 3 A.

3-3-2 Main Factors for Determining the Power Supply Location

Determine whether or not the current can be supplied normally by finding the current capacity required by each node and the voltage drop in the cables to be used to provide power. Calculate the values below in advance.

- The current required by each node
- The distance between the power supply and each node

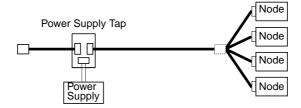
3-3-3 Calculating the Power Supply Location

There are two methods to find the best location of the communications power supply on the trunk line.

- 1. Simple estimation from a graph
- 2. Calculation by formula (Calculate the voltage drop based on the current requirements of the nodes and the communications cable resistance.)

Each branch line must satisfy the equation on page 68, which shows the maximum current capacity of a branch line based on its length.

• The graph estimation assumes the worst case scenario from the standpoint of the power supply (the configuration that has the maximum voltage drop as shown in the diagram below), so any actual power supply configuration will be acceptable based on the graph estimation.



• Since the graph estimation assumes the worst case scenario, an actual network configuration may be acceptable even if the configuration is disallowed in the graph. Evaluate the configuration accurately by the performing the calculations described in *3-5 Step 2: Evaluating the Configuration with Calculations*. **Note** When a single power supply is used to provide the communications power supply and the internal circuit supply, use the formula method to evaluate a hypothetical power supply location because it cannot be evaluated with the graphs. Refer to *Shared Communications and Internal Circuit Power Supply* on page 77 for details on this calculation.

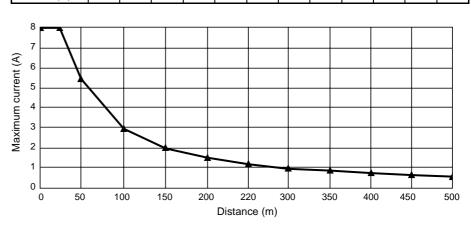
3-4 Step 1: Evaluating the Configuration with Graphs

There is a voltage drop in a communications cable as current flows through the cable. The voltage drop increases in proportion to the length of the communications cable and the amperage of the current being carried.

The communications power supply at each node must be 11 V DC min. The following graph shows the maximum current that can be supplied through various lengths of cable while maintaining the minimum voltage required at the nodes. (The values in the graph provide some extra margin.)

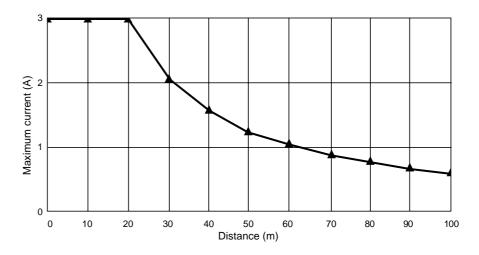
Thick Cable

Distance (m)	0	25	50	100	150	200	250	300	350	400	450	500
Maximum	8.00	8.00	5.42	2.93	2.01	1.53	1.23	1.03	0.89	0.78	0.69	0.63
current (A)												



Thin Cable

Distance (m)	0	10	20	30	40	50	60	70	80	90	100
Maximum current (A)	3.00	3.00	3.00	2.06	1.57	1.26	1.06	0.91	0.80	0.71	0.64



3-4-1 Simple Evaluation of Power Supply Location from a Graph

Check items 1 to 3 listed below for all of the nodes located in the same direction from the power supply. (If power is supplied in two directions, check these 3 items for all of the nodes in each direction.)

- **1,2,3...** 1. Calculate the total current consumption (I_A) of all the nodes to which communications power is to be supplied in one direction.
 - 2. Refer to the graph to find the maximum current flow (I_B) allowed in the cable based on the type of cable being used (thick or thin) and the distance from the power supply to the end of the trunk line.
 - 3. Compare the values (I_A and I_B) found in steps 1 and 2 above. If $I_A \le I_B$, the power supply specifications are met and power can be supplied properly to all nodes.

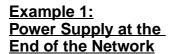
Note Be sure to refer to the correct graph because the maximum current flow is different for thick and thin cables.

3-4-2 Modifying the Configuration

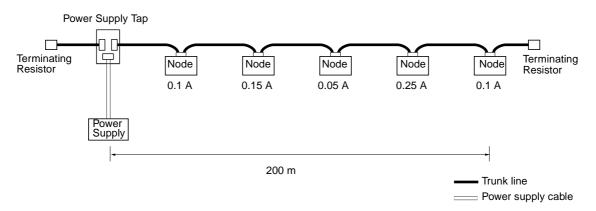
If the graph indicates that power cannot be supplied properly in one direction $(I_A > I_B)$, use the following procedure to modify the communications power supply configuration.

- Move the communications power supply towards the center of the network so that there are nodes to both sides of it.
- If there are already nodes on both sides of the power supply, move the power supply in the direction that requires the higher current.
- If thin cable is being used, replace it with thick cable.

If power still cannot be supplied properly in one direction $(I_A > I_B)$ after making the changes listed above, proceed to Step 2 and calculate the actual current requirements based on each node's position in the network and its current consumption.



In this example, the power supply is at one end of a Network with a total length of 200 m of thick cable. The power supply is located on the end of the Network. The current consumption of the individual nodes is as follows:



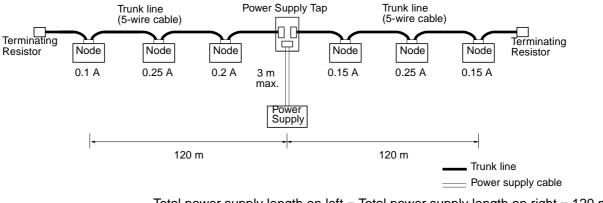
Total power supply length = 200 m

Total current consumption = 0.1 + 0.15 + 0.05 + 0.25 + 0.1 = 0.65 A Maximum current for 200 m (see table for thick cable) = 1.53 A

Because the total current consumption (0.65 A) is less than the maximum current (1.53 A), the power supply can be placed at the end of the network and supply current to all nodes.

Example 2: Power Supply in the Center of the Network

In this example, the power supply is in the center of a Network with a total length of 240 m of thick cable. Because the power supply is in the center, the maximum permissible current can flow both to the left and right, so the power supply can supply twice as much current as it could when placed at the end of the network. The current consumption for individual nodes is as follows:



Total power supply length on left = Total power supply length on right = 120 m Total current consumption on left: 0.1 + 0.25 + 0.2 = 0.55 A Total current consumption on right: 0.15 + 0.25 + 0.15 = 0.55 A

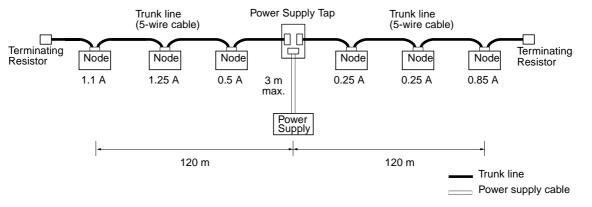
Maximum current on the left side (see table for thick cable) = approx. 2.5 A Maximum current on the right side (see table for thick cable) = approx. 2.5 A (using linear approximation between 100 to 150 m)

Because the total current flow (0.55 A) is less than the maximum current (approx. 2.5 A) on both the left and the right sides, the power supply can be placed at the center of the network and provide power to all nodes.

Example 3: Uneven Power Supply Distribution

In this example, the power supply is initially located in the center of a Network with a total length of 240 m of thick cable. The power supply is moved to one side because the current consumption is significantly higher on that side and the current flow to that side would be insufficient if the power supply were connected in the very center of the Network. Placing it slightly off center allows power to be supplied properly to all nodes.

The current consumption for individual nodes is as follows:

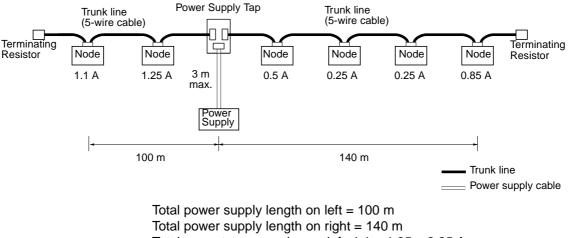


Total power supply length on left = Total power supply length on right = 120 m Total current consumption on left: 1.1 + 1.25 + 0.5 = 2.85 A Total current consumption on right: 0.25 + 0.25 + 0.85 = 1.35 A

Maximum current on the left side (see table for thick cable) = approx. 2.5 A Maximum current on the left side (see table for thick cable) = approx. 2.5 A (using straight line approximation between 100 to 150 m)

Because the total current flow on the left side (2.85 A) is greater than the maximum current allowed on the left side (2.56 A), the power supply cannot supply current to all nodes properly when it is placed at the center of the network.

This problem can be corrected by moving the communications power supply as shown in the following diagram.



Total current consumption on left: 1.1 + 1.25 = 2.35 A

Total current consumption on right: 0.5 + 0.25 + 0.25 + 0.85 = 1.85 A

Maximum current for 100 m on the left (see table for thick cable) = 2.93 A Maximum current for 140 m on the right (see table for thick cable) = 2.1 A (using straight line approximation between 100 to 150 m)

Because the total current flow on both the left and right sides is now less than the allowed maximum current, the power supply can be placed as shown in the diagram and supply current properly to all nodes.

3-5 Step 2: Evaluating the Configuration with Calculations

Proceed with this step if the best location for the power supply cannot be determined from the graphs. Unlike the graph method used in step 1, the calculation method described in this section does not assume a worst-case power supply configuration.

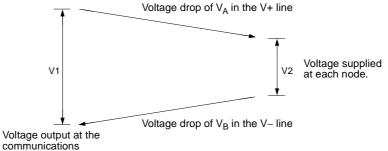
In DeviceNet, the maximum permissible voltage drop in one power supply line (+V or -V) is specified as 5 V based on the specified communications power supply voltage (24 V DC) and the input voltage of the communications power supply at each device (11 to 25 V DC). The evaluation in this step is based on the maximum 5 V voltage drop.

The maximum permissible voltage drop in the whole line is 5 V, with the maximum permissible voltage drop in the trunk line specified as 4.65 V and the maximum voltage drop in a branch line specified as 0.35 V.

Understanding the Voltage Drop

The following diagram shows the voltage drop effect due to the cable. In the DeviceNet network, the voltage drop over a communications cable is 5 V or less (allowing some extra margin), based on the specifications for the commu-

nications power supply device (24 V DC) and communications power supply at each node (11 to 25 V DC).



power supply device.

- V₁: Voltage supplied at the communications power supply device. Allow for ambient variations of the power supply voltage and take V₁ to be 23 V.
- V_2 : Voltage supplied at each node. Allow an extra margin and take V_2 to be 13 V or greater.
- V_A: Voltage drop at the power supply cable (+V).

 V_B : Voltage drop at the power supply cable (–V).

In the DeviceNet network, $V_A \le 5$ V and $V_B \le 5$ V.

The voltage drop in the communications cables is specified as 5 V for a single power supply line (+V or -V). Of the permissible maximum voltage drop within the system (5 V), the permissible voltage drop in the trunk line is 4.65 V and the permissible voltage drop in a branch line is 0.35 V.

Note The explanation above is for the communications power supply only. When a single power supply must be used to supply both the communications power supply and the internal circuit power supply, the maximum voltage drop for a single power supply line (+V or -V) is just 1 V because the specifications for the internal circuit power supply are much stricter.

Of the permissible maximum voltage drop for a single power supply line (1 V), the permissible voltage drop in the trunk line is 0.65 V and the permissible voltage drop in a branch line is 0.35 V.

3-5-1 Formulae for Calculating the Voltage Drop

Independent Communications and Internal Circuit Power Supplies

Determine the distance between the power supply and each node, and each node's current consumption for communications. (Refer to the table showing current consumption for various devices in *Appendix C Current Consumption of DeviceNet Devices*.) Evaluate whether the configuration satisfies the formula below. If the voltage drop is within the maximum value indicated, power can be supplied to the nodes properly with the configuration. Of course the current cannot exceed the maximum current capacity of the cable (8 A for thick cable and 3 A for thin cable.)

Formula 1: Calculating the Voltage Drop in the Trunk Line

Σ (Ln × Rc + Nt × 0.005) × In \leq 4.65 V

- Ln: The distance between the power supply and node n (not including the length of the branch line)
- Rc: Maximum cable resistance (Thick cable: 0.015 Ω/m , thin cable: 0.069 Ω/m])

- Nt: The number of Taps between node n and the power supply $(0.005 \ \Omega = \text{The contact resistance of a Tap})$
- In: The communications current required by node n

Shared Communications and Internal Circuit Power Supply

Note We recommend using separate power supplies for the communications power and the internal circuit power. (For details, refer to 2-2-9 Sharing the Communications and Internal Circuit Power Supply.)

The allowed voltage ranges for the communications power supply and internal circuit power supply are significantly different, as shown below.

Communications power supply voltage range: 11 to 25 V DC Internal circuit power supply voltage range: 24 V DC +10% to -15%

The lowest permissible voltage is 11 V DC for the communications power supply, whereas it is 21 V DC (including the extra margin) for the internal circuit power supply. If the internal circuit power is supplied by the communications power supply, the maximum permissible voltage drop due to cable resistance is much lower than it would be if the power supplies were separate.

When the output voltage fluctuation of the communications power supply is taken into account and 23 V (the lower end of the fluctuation range) is used as the power supply output voltage, the maximum permissible voltage drop in a single power supply line is (23 V - 21 V)/2 = 1 V. The permissible voltage drop can be subdivided into the max. permissible voltage drop in the trunk line of 0.65 V and the max. permissible voltage drop in a branch line of 0.35 V.

Determine the distance between the power supply and each node, and the total current consumption (communications and internal circuit power) for each node. (Refer to the table showing current consumption for various devices in *Appendix C Current Consumption of DeviceNet Devices*.) Evaluate whether the power supply configuration satisfies the formula below. If the voltage drop is within the maximum value indicated, power can be supplied to the nodes properly with the configuration. Of course the current cannot exceed the maximum current capacity of the cable (8 A for thick cable and 3 A for thin cable.)

Formula 2: Calculating the Voltage Drop in the Trunk Line

 Σ [(Ln × Rc + Nt × 0.005) × In] \leq 0.65 V

- Ln: The distance between the power supply and node n (not including the length of the branch line)
- Rc: Maximum cable resistance (Thick cable: 0.015 Ω/m , thin cable: 0.069 Ω/m])
- Nt: The number of Taps between node n and the power supply (0.005 Ω = The contact resistance of a Tap)
- In: The total current (communications current and internal circuit current) required by node n

3-5-2 Modifying the Configuration

If the result of formula 1 or formula 2 indicates that power cannot be supplied properly, use the following procedure to modify the communications power supply configuration.

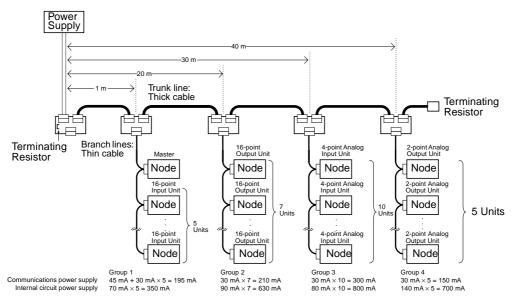
- Move the communications power supply towards the center of the network so that there are nodes to both sides of it.
- If there are already nodes on both sides of the power supply, move the power supply in the direction that requires the higher current.

- If thin cable is being used, replace it with thick cable.
- Move the nodes with higher current requirements closer to the power supply.

If formula 1 or formula 2 is still not satisfied after making the changes listed above, the network's power cannot be supplied by a single power supply. Proceed to Step 3.

Example Configuration 1

In this example, the power supply is at one end of the trunk line. The trunk line is thick cable and the branch lines are thin cable.



1. Calculate the voltage drop when the communications power supply provides communications power only (formula 1.)

Group 1: $(1 \times 0.015 + 1 \times 0.005) \times 0.195 = 0.0039$ V Group 2: $(20 \times 0.015 + 2 \times 0.005) \times 0.21 = 0.0651$ V Group 3: $(30 \times 0.015 + 3 \times 0.005) \times 0.30 = 0.1395$ V Group 4: $(40 \times 0.015 + 4 \times 0.005) \times 0.15 = 0.093$ V Total voltage drop = 0.0039 + 0.0651 + 0.1395 + 0.093 = 0.3015 V ≤ 4.65 V

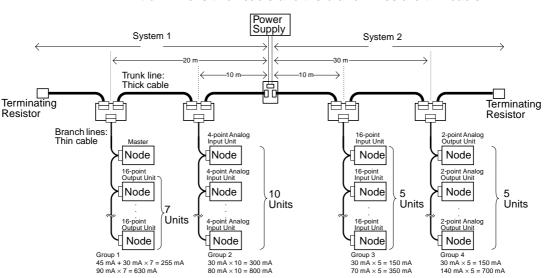
In this case, formula 1 is satisfied, so the power supply can supply just the communications power.

2. Calculate the voltage drop when the communications power supply provides both communications power and internal circuit power (formula 2.)

 $\begin{array}{l} Group \ 1:(1 \times 0.015 + 1 \times 0.005) \times 0.545 = 0.0109 \ V \\ Group \ 2:(20 \times 0.015 + 2 \times 0.005) \times 0.84 = 0.2604 \ V \\ Group \ 3:(30 \times 0.015 + 3 \times 0.005) \times 1.1 = 0.5115 \ V \\ Group \ 4:(40 \times 0.015 + 4 \times 0.005) \times 0.85 = 0.527 \ V \\ Total \ voltage \ drop = 0.0109 + 0.2604 + 0.5115 + 0.527 = 1.3098 \ V \ge 0.65 \ V \\ \end{array}$

In this case, formula 2 is not satisfied, so the power supply cannot supply the communications power and internal circuit power.

Example Configuration 2



In this example, the power supply is near the middle of the trunk line. The trunk line is thick cable and the branch lines are thin cable.

- 1. Calculate the voltage drop when the communications power supply provides communications power only (formula 1.)
 - a) System 1 (Left Side)

Group 1:($20 \times 0.015 + 2 \times 0.005$) $\times 0.255 = 0.0791$ V Group 2:($10 \times 0.015 + 1 \times 0.005$) $\times 0.3 = 0.0465$ V Total voltage drop = 0.0791 + 0.0465 = 0.1256 V \leq 4.65 V

In this case, formula 1 is satisfied on the left side.

b) System 2 (Right Side)

Group 3: $(10 \times 0.015 + 1 \times 0.005) \times 0.15 = 0.0233$ V Group 4: $(30 \times 0.015 + 2 \times 0.005) \times 0.15 = 0.069$ V Total voltage drop = 0.0233 + 0.069 = 0.0923 V \leq 4.65 V

In this case, formula 1 is satisfied on the right side.

- 2. Calculate the voltage drop when the communications power supply provides both communications power and internal circuit power (formula 2.)
 - a) System 1 (Left Side)

Group 1: $(20 \times 0.015 + 2 \times 0.005) \times 0.885 = 0.2744 \text{ V}$ Group 2: $(10 \times 0.015 + 1 \times 0.005) \times 1.1 = 0.1705 \text{ V}$ Total voltage drop = 0.2744 + 0.1705 = 0.4449 V \leq 0.65 V In this case, formula 2 is satisfied on the left side.

b) System 2 (Right Side)

Group 3: $(10 \times 0.015 + 1 \times 0.005) \times 0.5 = 0.0775$ V Group 4: $(30 \times 0.015 + 2 \times 0.005) \times 0.85 = 0.391$ V Total voltage drop = 0.0775 + 0.391 = 0.4685 V \leq 0.65 V In this case, formula 2 is satisfied on the right side.

3-6 Step 3: Splitting the System into Multiple Power Supplies

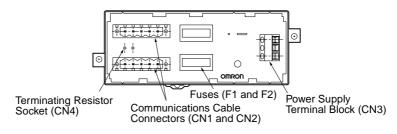
If the calculations in step 2 indicate that a single power supply cannot provide power properly for the network, proceed with this step and install multiple power supplies to split up the power supply system.

3-6-1 Splitting the Power Supply System

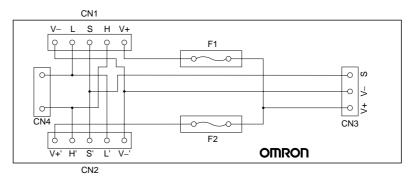
- When there are two or more power supplies in the network, Power Supply Taps must be used to connect the power supplies.
- Remove a fuse in the Power Supply Tap to supply power to just one side and split the power supply system.

Once the power supply system is split, return to Step 1 or 2, and evaluate whether the separated power supply systems can supply power properly.

3-6-2 Configuration of the Power Supply Tap



3-6-3 Internal Circuits in the Power Supply Tap



Pin	Name
V-	V-
L	CAN L
S	SHIELD
Н	CAN H
V+	V+

Remove fuse F1 to cut off the power supply (V+) to CN1. Remove fuse F2 to cut off the power supply (V+) to CN2.

3-7 Creating a Dual Power Supply System

Power Supply Taps can be used to construct a dual power supply system in the network. In a dual power supply system, two (or more) power supplies provide power to the entire system simultaneously. The dual power supply differs from parallel operation of a split power supply system, so the following restrictions apply.

3-7-1 Restrictions

The dual power supply system is basically used to ensure backup power supply, not parallel operation of power supplies. Therefore, each power supply must be able to supply the entire system's power independently (must satisfy steps 1 and 2 independently).

Appendix A Connectable Device Lists

Master Units

Model	Specifications
CS1W-DRM21	For CS-series PLCs
CJ1W-DRM21	For CJ-series PLCs
CVM1-DRM21-V1	For CVM1 and CV-series PLCs
C200HW-DRM21-V1	For CS-series, C200HX/HG/HE, and C200HS PLCs
3G8F7-DRM21	PCI Board
3G8B3-DRM21	VME Board

Configurator

Model	Specifications
WS02-CFDC1-E	Configurator Software Version 2.
3G8F5-DRM21	Configurator Software Version 2. \Box (Included with the ISA Board.)
3G8E2-DRM21	Configurator Software Version 2. (Included with the PCMCIA Card.)

Slave Units

Basic I/O Slave Units

Model	Specifications
DRT1-ID08	I/O Terminal with 8 transistor inputs (NPN)
DRT1-ID08-1	I/O Terminal with 8 transistor inputs (PNP)
DRt1-ID16	I/O Terminal with 16 transistor inputs (NPN)
DRT1-ID16-1	I/O Terminal with 16 transistor inputs (PNP)
DRT1-OD08	I/O Terminal with 8 transistor outputs (NPN)
DRT1-OD08-1	I/O Terminal with 8 transistor outputs (PNP)
DRt1-OD16	I/O Terminal with 16 transistor outputs (NPN)
DRT1-OD16-1	I/O Terminal with 16 transistor outputs (PNP)
DRT1-MD16	I/O Terminal with 8 transistor inputs and 8 transistor outputs (NPN)
DRT1-ID16T	I/O Terminal with 16 transistor inputs (NPN), Three-tier Terminal Block type
DRT1-ID16T-1	I/O Terminal with 16 transistor inputs (PNP), Three-tier Terminal Block type
DRT1-OD16T	I/O Terminal with 16 transistor outputs (NPN), Three-tier Terminal Block type
DRT1-OD16T-1	I/O Terminal with 16 transistor outputs (PNP), Three-tier Terminal Block type
DRT1-MD16T	I/O Terminal with 8 transistor inputs and 8 transistor outputs (NPN), Three-tier Terminal Block type
DRT1-MD16T-1	I/O Terminal with 8 transistor inputs and 8 transistor outputs (PNP), Three-tier Terminal Block type
DRT1-ID16TA	I/O Terminal with 16 transistor inputs (NPN), Three-tier Terminal Block type (Internal power supply not required.)
DRT1-ID16TA-1	I/O Terminal with 16 transistor inputs (PNP), Three-tier Terminal Block type (Internal power supply not required.)
DRT1-OD16TA	I/O Terminal with 16 transistor outputs (NPN), Three-tier Terminal Block type (Internal power supply not required.)
DRT1-OD16TA-1	I/O Terminal with 16 transistor outputs (PNP), Three-tier Terminal Block type (Internal power supply not required.)
DRT1-MD16TA	I/O Terminal with 8 transistor inputs and 8 transistor outputs (NPN), Three-tier Terminal Block type (Internal power supply not required.)

Model	Specifications
DRT1-MD16TA-1	I/O Terminal with 8 transistor inputs and 8 transistor outputs (PNP), Three-tier Terminal Block type (Internal power supply not required.)
DRT1-ID32ML	I/O Terminal with 32 transistor inputs (NPN) with connector (Internal power supply not required.)
DRT1-ID32ML-1	I/O Terminal with 32 transistor inputs (PNP) with connector (Internal power supply not required.)
DRT1-OD32ML	I/O Terminal with 32 transistor outputs (NPN) with connector (Internal power supply not required.)
DRT1-OD32ML-1	I/O Terminal with 32 transistor outputs (PNP) with connector (Internal power supply not required.)
DRT1-MD32ML	I/O Terminal with 16 transistor outputs and 16 transistor outputs (NPN) with connector (Internal power supply not required.)
DRT1-MD32ML-1	I/O Terminal with 16 transistor outputs and 16 transistor outputs (PNP) with connector (Internal power supply not required.)
DRT1-ID16X	Remote Adapter with 16 transistor inputs (NPN)
DRT1-ID16X-1	Remote Adapter with 16 transistor inputs (PNP)
DRT1-OD16X	Remote Adapter with 16 transistor outputs (NPN)
DRT1-OD16X-1	Remote Adapter with 16 transistor outputs (PNP)
DRT1-HD16S	Sensor Terminal with 8 sensor inputs (NPN), 2 inputs per sensor
DRT1-ND16S	Sensor Terminal with 8 sensor inputs/outputs (NPN), 1 input and 1 output per sensor
DRT1-TS04T	Temperature Input Terminal with thermocouple input, 4 inputs (allocated 4 words)
DRT1-TS04P	Temperature Input Terminal with platinum-resistance thermometer input, 4 inputs (allocated 4 words)
DRT1-AD04	Analog Input Terminal with 4 analog inputs (allocated 4 words) or 2 analog inputs (allocated 2 words) (Switchable)
DRT1-AD04H	Analog Input Terminal with 4 analog inputs (allocated 4 words)
DRT1-DA02	Analog Output Terminal with 2 analog outputs (allocated 2 words)
CQM1-DRT21	I/O Link Unit for CQM1 PLCs with 16 inputs and 16 outputs
CPM1A-DRT21	I/O Link Unit for CPM1A/CPM2A PLCs with 32 inputs and 32 outputs

Environment-resistive Slaves

Model	Specifications
DRT1-ID08C	Environment-resistive Terminal with 8 transistor inputs (NPN), meets IEC IP66 standards
DRT1-HD16C	Environment-resistive Terminal with 16 transistor inputs (NPN), meets IEC IP66 standards
DRT1-HD16C-1	Environment-resistive Terminal with 16 transistor inputs (PNP), meets IEC IP66 standards
DRT1-OD08C	Environment-resistive Terminal with 8 transistor outputs (NPN), meets IEC IP66 standards
DRT1-WD16C	Environment-resistive Terminal with 16 transistor outputs (NPN), meets IEC IP66 standards
DRT1-WD16C-1	Environment-resistive Terminal with 16 transistor outputs (PNP), meets IEC IP66 standards
DRT1-MD16C	Environment-resistive Terminal with 8 transistor inputs and 8 transistor outputs (NPN), meets IEC IP66 standards
DRT1-MD16C-1	Environment-resistive Terminal with 8 transistor inputs and 8 transistor outputs (PNP), meets IEC IP66 standards
DRT1-ID04CL	Waterproof Terminal with 4 transistor inputs (NPN), meets IEC IP67 standards
DRT1-ID04CL-1	Waterproof Terminal with 4 transistor inputs (PNP), meets IEC IP67 standards
DRT1-ID08CL	Waterproof Terminal with 8 transistor inputs (NPN), meets IEC IP67 standards
DRT1-ID08CL-1	Waterproof Terminal with 8 transistor inputs (PNP), meets IEC IP67 standards
DRT1-OD04CL	Waterproof Terminal with 4 transistor outputs (NPN), meets IEC IP67 standards
DRT1-OD04CL-1	Waterproof Terminal with 4 transistor outputs (PNP), meets IEC IP67 standards
DRT1-OD08CL	Waterproof Terminal with 8 transistor outputs (NPN), meets IEC IP67 standards
DRT1-OD08CL-1	Waterproof Terminal with 8 transistor outputs (PNP), meets IEC IP67 standards
DRT1-B7AC	B7AC Interface Terminal with 10 inputs \times 3, meets IEC IP66 standards

Special I/O Slave Units

Model	Specifications
CPM2C-S100C-DRT	Programmable Slaves
CPM2C-S110C-DRT	These Slaves are equipped with SYSMAC CPM2C functions and CompoBus/S Master functions. Explicit messaging can be used to read/write data in any data area.
C200HW-DRT21	I/O Link Unit for C200HX/HG/HE PLCs
	512 inputs max., 512 outputs max. (Linked areas can be user-set.) Explicit messaging can be used to read/write data in any data area.
DRT1-232C2	RS-232C Unit with 2 RS-232C ports
	16 inputs (communications status) Explicit messaging can be used to set the RS-232C ports' parameters and transfer data to/from external devices.

MULTIPLE I/O TERMINAL Units

Model	Specifications
DRT1-COM	Communications Unit, two input words (status)
GT1-ID16	Transistor Input Unit (terminal block) with 16 transistor inputs (NPN)
GT1-ID16-1	Transistor Input Unit (terminal block) with 16 transistor inputs (PNP)
GT1-ID16MX	Transistor Input Unit (MOLEX connector) with 16 transistor inputs (NPN)
GT1-ID16MX-1	Transistor Input Unit (MOLEX connector) with 16 transistor inputs (PNP)
GT1-ID16ML	Transistor Input Unit (FUJITSU connector) with 16 transistor inputs (NPN)
GT1-ID16ML-1	Transistor Input Unit (FUJITSU connector) with 16 transistor inputs (PNP)
GT1-ID16DS	Transistor Input Unit (D-sub, 25-pin connector) with 16 transistor inputs (NPN)
GT1-ID16DS-1	Transistor Input Unit (D-sub, 25-pin connector) with 16 transistor inputs (PNP)
GT1-ID32ML	Transistor Input Unit (FUJITSU high-density connector) with 32 transistor inputs (NPN)
GT1-ID32ML-1	Transistor Input Unit (FUJITSU high-density connector) with 32 transistor inputs (PNP)
GT1-OD16	Transistor Output Unit (terminal block) with 16 transistor outputs (NPN)
GT1-OD16-1	Transistor Output Unit (terminal block) with 16 transistor outputs (PNP)
GT1-OD16MX	Transistor Output Unit (MOLEX connector) with 16 transistor outputs (NPN)
GT1-OD16MX-1	Transistor Output Unit (MOLEX connector) with 16 transistor outputs (PNP)
GT1-OD16ML	Transistor Output Unit (FUJITSU connector) with 16 transistor outputs (NPN)
GT1-OD16ML-1	Transistor Output Unit (FUJITSU connector) with 16 transistor outputs (PNP)
GT1-OD16DS	Transistor Output Unit (D-sub, 25-pin connector) with 16 transistor outputs (NPN)
GT1-OD16DS-1	Transistor Output Unit (D-sub, 25-pin connector) with 16 transistor outputs (PNP)
GT1-OD32ML	Transistor Output Unit (FUJITSU high-density connector) with 32 transistor outputs (NPN)
GT1-OD32ML-1	Transistor Output Unit (FUJITSU high-density connector) with 32 transistor outputs (PNP)
GT1-ROP08	Relay Output Unit (power relays) with 8 relay outputs (allocated 1 word)
GT1-ROS16	Relay Output Unit (miniature relays) with 16 relay outputs
GT1-AD04	Analog Input Unit (terminal block) with 4 inputs (allocated 4 words)
GT1-AD08MX	Analog Input Unit (MOLEX connector) with 8 inputs (allocated 4 words) or 4 inputs (allocated 4 words) (Use the DIP switch to select 8 inputs or 4 inputs.)
GT1-DA04	Analog Output Unit (terminal block) with 4 outputs (allocated 4 words)
GT1-DA04MX	Analog Output Unit (MOLEX connector) with 4 outputs (allocated 4 words)
GT1-TS04T	Temperature Input Unit with 4 temperature inputs (Thermocouple: R, S, K, J, T, B, or L) (Use the DIP switch to allocate 4 words or 8 words.)
GT1-TS04P	Temperature Input Unit with 4 temperature inputs (Platinum-resistance thermometer: Pt100 or JPt100) (Use the DIP switch to allocate 4 words or 8 words.)
GT1-CT01	Counter Unit with 1 encoder input (A, B, Z), 1 external input, and 2 external outputs (allocated 3 input words and 3 output words)

Communications Cables

Model	Specifications	
DCA2-5C10	Thick cable: 5 wires, 100 m	
DCA1-5C10	Thin cable: 5 wires, 100 m	

A variety of DeviceNet communications cables are available from several manufacturers. For details, refer to the home page of the ODVA at the following URL:

http://www.odva.org/

Connectors

Model	Specifications	Remarks
XW4B-05C1-H1-D	Straight connector with attachment screws for node or T-branch Tap connections	With connector attachment screws
MSTB2.5/5-ST-5.08AU	Straight connector without attachment screws for	Without connector attachment screws
	node connections	PHOENIX CONTACT model number 1752399
XW4B-05C1-VIR-D	Right-angle connector with attachment screws for node or T-branch Tap connections	With connector attachment screws
XW4B-05C4-TF-D	Right-angle multi-drop connector with attachment screws for node or T-branch Tap connections	With connector attachment screws
XW4B-05C4-T-D	Right-angle multi-drop connector without attachment screws for node or T-branch Tap connections	Without connector attachment screws
DCA1-5CN□□W1	Thin cable with shielded, micro-size (M12) connec- tors on both ends for Environment-resistive Slave or shielded T-branch Connector (micro-size) connec- tions	Available cable lengths: 0.5 m, 1 m, 2 m, 3 m, 5 m, and 10 m
DCA1-5CN□□F1	Thin cable with shielded, micro-size (M12) female connector on one end for Environment-resistive Slave or shielded T-branch Connector (micro-size) connections	Available cable lengths: 0.5 m, 1 m, 2 m, 3 m, 5 m, and 10 m
DCA1-5CN□□H1	Thin cable with shielded, micro-size (M12) male con- nector on one end for shielded T-branch Connector (micro-size) connections	Available cable lengths: 0.5 m, 1 m, 2 m, 3 m, 5 m, and 10 m
DCA2-5CN□□W5	Thin cable with shielded mini-size male connector on one end and shielded micro-size (M12) female con- nector on the other end for Environment-resistive Slave or shielded T-branch Connector connections	Available cable lengths: 1 m, 2 m, 5 m, and 10 m
DCA2-5CN□□W1	Thick cable with shielded, mini-size connectors on both ends for Environment-resistive Slave or shielded T-branch Connector (mini-size) connections	Available cable lengths: 1 m, 2 m, 5 m, and 10 m
DCA2-5CN□□F1	Thick cable with shielded, mini-size female connector on one end for Environment-resistive Slave or shielded T-branch Connector (mini-size) connections	Available cable lengths: 1 m, 2 m, 5 m, and 10 m
DCA2-5CN□□H1	Thick cable with shielded, mini-size male connector on one end for Environment-resistive Slave or shielded T-branch Connector (mini-size) connections	Available cable lengths: 1 m, 2 m, 5 m, and 10 m
XS2G-D5S7	Shielded, micro-size (M12) female connector for cus- tom cable assembly (for Environment-resistive Slave or shielded T-branch Connector (micro-size) connec- tions)	
XS2C-D5S7	Shielded, micro-size (M12) male connector for cus- tom cable assembly (for shielded T-branch Connec- tor (micro-size) connections)	

Crimp Terminals for Communications Cables

Model	Crimping tool	Specifications	Remarks
AI Series AI 0.5-8WH: For thin cable power lines AI 0.25-8YE: For thin cable communications lines AI 2.5-8BU: For thick cable power lines AI 1-8RD: For thick cable communications lines	CRIMPFOX UD6	For a single wire	PHOENIX CON- TACT
AI Series AI TWIN2 \times 0.5-8WH (for thin cable)		For two wires (multi-drop)	

Screwdrivers for Connector Set Screws

Model	Specifications	Manufacturer
XW4Z-00C	Screw driver for DeviceNet connectors	OMRON
SZF-1	Screw driver for DeviceNet connectors	PHOENIX CONTACT

Terminating Resistors

Model	Specifications
DRS1-T	Terminal-block Terminating Resistor (121 $\Omega \pm 1\%$, 1/4 W)
DRS2-1	Shielded Micro-size (M12) Connector with Terminating Resistance (male plug)
DRS2-2	Shielded Micro-size (M12) Connector with Terminating Resistance (female socket)
DRS3-1	Shielded Mini-size Connector with Terminating Resistance (male plug)

In addition to the Terminating Resistors listed above, the trunk line can be terminated by installing a Terminating Resistor (included with the Tap) into the socket of a T-branch Tap or Power Supply Tap.

T-branch Taps

Single-branch Taps

Model	Specifications
DCN1-1C	Three straight connectors with attachment screws (model XW4B-05C1-H1-D) are included with the DCN1-1C. (The DCN1-1C can make one branch.)
	The connector insertion direction is horizontal.
	A Terminating Resistor (included) can be connected.
DCN1-2C	Three straight connectors with attachment screws (model XW4B-05C1-H1-D) are included with the DCN1-2C. (The DCN1-2C can make one branch.)
	The connector insertion direction is vertical.
	A Terminating Resistor (included) can be connected.
DCN1-2R	Three right-angle connectors with attachment screws (model XW4B-05C1-VIR-D) are included with the DCN1-2R. (The DCN1-2R can make one branch.)
	The connector insertion direction is vertical.
	A Terminating Resistor (included) can be connected.

Three-branch Taps

Model	Specifications
DCN1-3C	Five straight connectors with attachment screws (model XW4B-05C1-H1-D) are included with the DCN1-3C. (The DCN1-3C can make three branches.)
	The connector insertion direction is horizontal.
	A Terminating Resistor (included) can be connected.
DCN1-4C	Five straight connectors with attachment screws (model XW4B-05C1-H1-D) are included with the DCN1-4C. (The DCN1-4C can make three branches.)
	The connector insertion direction is vertical.
	A Terminating Resistor (included) can be connected.
DCN1-4R	Five right-angle connectors with attachment screws (model XW4B-05C1-VIR-D) are included with the DCN1-4R. (The DCN1-4R can make three branches.)
	The connector insertion direction is vertical.
	A Terminating Resistor (included) can be connected.

Shielded T-branch Connectors

Model	Specifications
DCN2-1	Shielded T-branch Connector (1 branch) with 3 micro-size (M12) connectors
DCN3-11	Shielded T-branch Connector (1 branch) with 3 mini-size connectors
DCN3-12	Shielded T-branch Connector (1 branch) with 2 mini-size connectors and 1 micro-size (M12) con- nector

Power Supply Tap

Model	Specifications
DCN1-1P	The DCN1-1P is used to connect the communications power supply to the network.
	Includes two XW4B-05C1-H1-D Straight Connectors with attachment screws, a terminator, and two fuses. A Terminating Resistor (included) can be connected.

Cable Connectors for Sensor Terminals

Model	Specifications	
XS8A-0441	Connector marking: XS8-1 Applicable cable wire size: 0.3 to 0.5 mm ²	
	Applicable cable wire size: 0.3 to 0.5 mm ⁻	
XS8A-0442	Connector marking: XS8-2	
	Applicable cable wire size: 0.14 to 0.2 mm ²	

Cable Connectors for Environment-resistive Slaves

The following cable connectors for Environment-resistive Slaves cannot be used for DeviceNet communications because of differences such as the number of pins that are used.

For DRT1-DDC(-1) Slaves

Connector type	Model	Specifications
I/O connectors	XS2G-D4	Shielded, micro-size (M12) male plug connector for custom cable assembly (crimp or solder)
	XS2H-D421-	Cable with shielded, micro-size (M12) male plug connector on one end and loose wires on the other
	XS2W-D42□-□□	Cable with shielded, micro-size (M12) connectors on both ends (male plug on one end and female socket on the other)

Connectable Device Lists

Appendix A

Connector type	Model	Specifications
External power sup- ply connectors	XS2C-D4□□	Shielded, micro-size (M12) female socket connector for custom cable assembly (crimp or solder)
	XS2F-D42□-□80-A	Cable with shielded, micro-size (M12) female socket connector on one end and loose wires on the other

For DRT1-DDCL(-1) Slaves

Connector type	Model	Specifications
I/O connectors	XS2G-D4	Shielded, micro-size (M12) male plug connector for custom cable assembly (crimp or solder)
	XS2H-D421-□□-□	Cable with shielded, micro-size (M12) male plug connector on one end and loose wires on the other
	XS2W-D42	Cable with shielded, micro-size (M12) connectors on both ends (male plug on one end and female socket on the other)
External power sup- ply connectors	XS2C-D4	Shielded, micro-size (M12) female socket connector for custom cable assembly (crimp or solder)
	XS2F-D42□-□80-□	Cable with shielded, micro-size (M12) female socket connector on one end and loose wires on the other
	XS2W-D42□-□	Cable with shielded, micro-size (M12) connectors on both ends (female socket on one end and male plug on the other)

For DRT1-B7AC Slaves

Connector type	Model	Specifications
I/O connectors	XS2G-D4	Shielded, micro-size (M12) male plug connector for custom cable assembly (crimp or solder)
	XS2H-D42	Cable with shielded, micro-size (M12) male plug connector on one end and loose wires on the other
	XS2W-D42	Cable with shielded, micro-size (M12) connectors on both ends (male plug on one end and female socket on the other)
External power sup- ply connectors	XS2C-D4	Shielded, micro-size (M12) female socket connector for custom cable assembly (crimp or solder)
	XS2F-D42	Cable with shielded, micro-size (M12) female socket connector on one end and loose wires on the other
	XS2W-D42□-□□-□	Cable with shielded, micro-size (M12) connectors on both ends (female socket on one end and male plug on the other)

T Joint

Model	Specifications
XS2R-D427-5	Use the Shielded T-branch Joint to branch a cable for the Environment-resistive Slave's internal power supply.

Y Joint

Model	Specifications	
XS2R-D426-□11F	With cable	Use with 16-input or 16-output Environment-resistive Terminals.
XS2R-D426-1	Without cable	(Branches one connector's signals to two connectors.)

Connectors for Environment-resistive Slaves

Model	Specifications	
XS2Z-12	Waterproof Cover (Meets IP67 enclosure rating.)	
XS2Z-15	Dust cover	

RS-232C Connectors for RS-232C Units

	Model	Specifications	Remarks
Plug	XS2D-0901 or equivalent	9-pin, female	OMRON
Hood	XM2S-0913 or equivalent	9-pin, inch pitch	
Recommended	UL2464 AWG28×5P IFS-RVV-SB	UL listed	Fujikura Ltd.
cable	AWG28×5P IFVV-SB	Not UL listed	
	UL2464-SB 5P×AWG28	UL listed	Hitachi Cable, Ltd.
	CO-MA-VV-SB 5P×AWG28	Not UL listed	

Mounting Bracket for Connector-type I/O Terminals

Model	Specifications
SRT2-ATT02	Mounting Bracket B

MIL Specification Cable for Connector-type I/O Terminals

Model	Compatible Slaves	Compatible Relay Terminals
G79-I50-25-D1 (50 cm)	DRT1-ID32ML	G7TC-ID16, G7TC-IA16
G79-I75-50-D1 (75 cm)	DRT1-OD32ML-1	G7TC-OC16-4, M7F
G79-I50-25-D2 (50 cm) G79-I75-50-D2 (75 cm)	DRT1-ID32ML-1	G70A-ZIM16-5
G79-O50-25-D1 (50 cm)	DRT1-OD32ML	G7TC-OC08/OC16, G70D-SOC16/VSOC16, G70A-ZOC16-3
G79-O75-50-D1 (75 cm)	DRT1-OD32ML-1	G70A-ZOC16-4, G70D-SOC16-1
G79-M50-25-D1 (50 cm)	DRT1-MD32ML	Input: G7TC-ID16/IA16
G79-M75-50-D1 (75 cm)		Output: G7TC-OC08/OC16, G70D-SOC16/VSOC16, G70A-ZOC16-3
G79-M50-25-D2 (50 cm)	DRT1-MD32ML-1	Input: G70A-ZIM16-5
G79-M75-50-D2 (75 cm)		Output: G70A-ZOC16-4, G70D-SOC16-1

Cables with 40-pin Connector on One End

Model	Specifications
G79-A200C-D1 (2 m) G79-A500C-D1 (5 m)	40-pin connector on one end, plain wires (28 AWG) on the other end
G79-Y100C-D1 (1 m) G79-Y200C-D1 (2 m) G79-Y500C-D1 (5 m)	40-pin connector on one end, wires (28 AWG) with fork terminals attached on the other end Fork terminal model: 161071-M2

Connector for Flat Ribbon Cable

Model	Specifications
XG4M-4030-T	Compatible cable wire gauge: 28 AWG

Loose Wire Crimp Connectors

Item	Model	Specifications
Socket	XG5M-4032-N	Compatible cable wire gauge: 24 AWG
	XG5M-4035-N	Compatible cable wire gauge: 28 to 26 AWG
Partial Cover	XG5S-2001	Two required per connector.
Hood Cover	XG5S-5022	Cannot be used with multi-drop DeviceNet connectors.

I/O Connecting Cables for MULTIPLE I/O TERMINAL Units

Model	Specifications
(Provided with I/O Units)	Cable length: 40 mm
(Provided with Communications Units)	End connector
GCN1-010	Cable length: 0.1 m
GCN1-030	Cable length: 0.3 m
GCN1-040	Cable length: 0.4 m
GCN1-060	Cable length: 0.6 m
GCN1-100	Cable length: 1 m

Connectors for MULTIPLE I/O TERMINAL Units

Model		Description		
14-60-0032	MOLEX connectors	Pressure weld con- nection	Housing	For 24 AWG
50-57-9403		Crimp connection	Housing	
16-02-0069			Reeled pins	For 24 to 30 AWG
16-02-0086				For 22 to 24 AWG
16-02-0096			Loose pins	For 24 to 30 AWG
16-02-0102				For 22 to 24 AWG
11-01-0209			Crimping Tool	For 24 to 30 AWG

Connector Cables for MULTIPLE I/O TERMINAL Units

Model	Unit connected
G79-□□□C	Connects a GT1-ID16ML to an I/O Block (G7TC-I□16).
	Connects a GT1-OD16ML to an I/O Block (G7TC-OC16, G7OD-SOC16, G7OD-FOM16, G7OA-ZOC16-3, or M7F).
	Connects a GT1-OD16ML-1 to an I/O Block (G7TC-OC16-1, G7OD-SOC16-1, G7OD-FOM16-1, G7OA-ZOC16-4, or M7F).
G79-I□C-□	Connects a GT1-ID32ML or to an I/O Block (G7TC-I□16).
G79-0□C-□	Connects a GT1-OD32ML to an I/O Block (G7TC-OC16, G7TC-OC08, G70D-SOC16, G7OD-FOM16, G70A-ZOC16-3, or M7F).
	Connects a GT1-OD32ML-1 to an I/O Block (G7TC-OC16-1, G70D-SOC16-1, G7OD-FOM16-1, or G70A-ZOC16-4).
XW2Z-🗆 🗆 A	Connects a GT1-ID16ML(-1) or GT1-OD16ML(-1) to a Connector-Terminal Block Conversion Unit (XW2B-20G4 or XW2B-20G5)
XW2X-DDB	Connects a GT1-ID32ML(-1) or GT1-OD32ML(-1) to a Connector-Terminal Block Conversion Unit (XW2B-40G4 or XW2B-40G5)

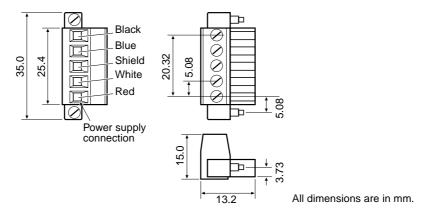
Recommended Power Supplies for MULTIPLE I/O TERMINAL Units

Model	Specifications
S82K-05024	100 V AC, 50 W
S82K-10024	100 V AC, 100 W
S82J-5524	100 V AC, 50 W
S82J-5024	100 V AC, 100 W

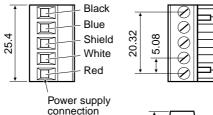
Appendix B Dimensions of Connectable Devices

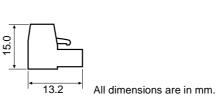
Connectors for Node Connections

XW4B-05C1-H1-D Straight Connector with Attachment Screws

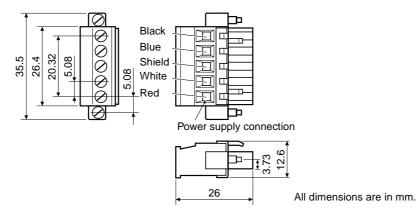


MSTB2.5/5-ST-5.08AU Straight Connector without Attachment Screws

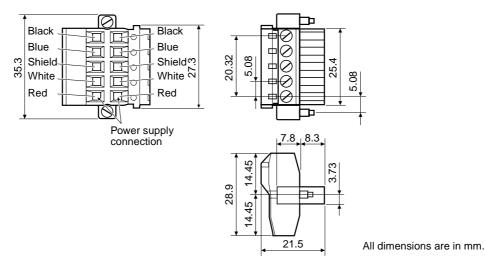




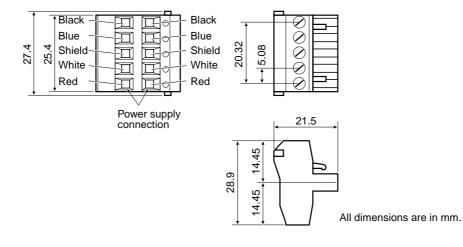
XW4B-05C1-VIR-D Right-angle Connector with Attachment Screws



XW4B-05C4-TF-D Straight Multi-drop Connector with Attachment Screws

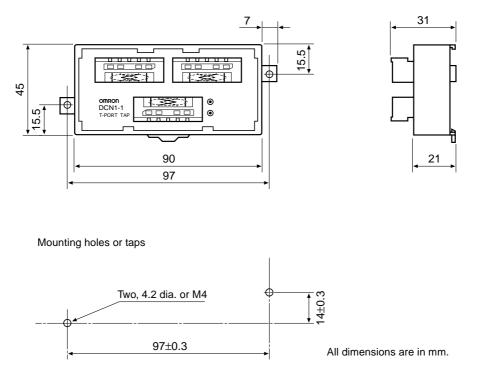


XW4B-05C4-T-D Straight Multi-drop Connector without Attachment Screws

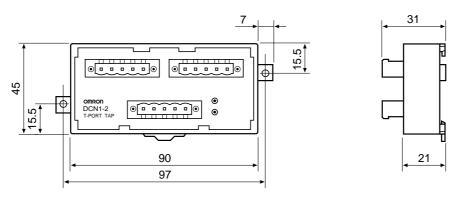


T-branch Taps

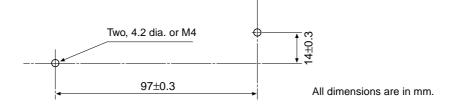
DCN1-1C T-branch Tap (Single Branch)



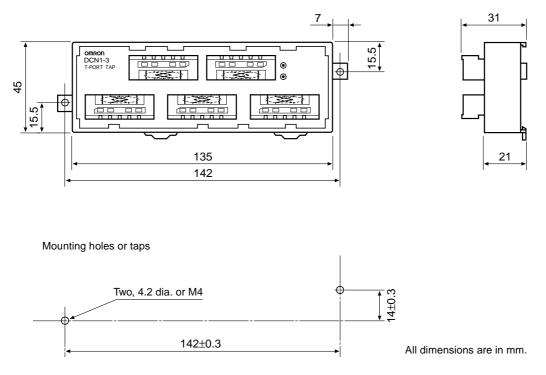
DCN1-2C and DCN1-2R T-branch Taps (Three Branches)



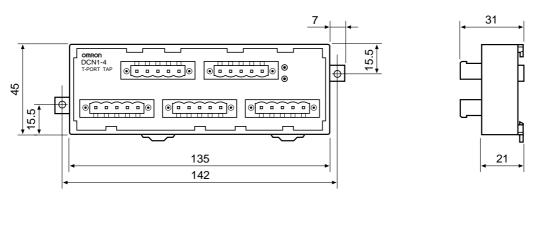
Mounting holes or taps



DCN1-3C T-branch Tap (Three Branches)



DCN1-4C and DCN1-4R T-branch Taps (Three Branches)

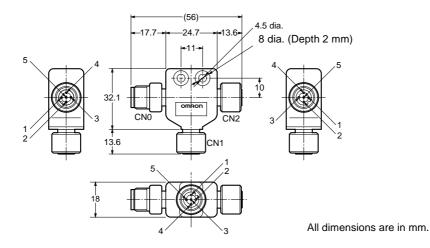


Mounting holes or taps

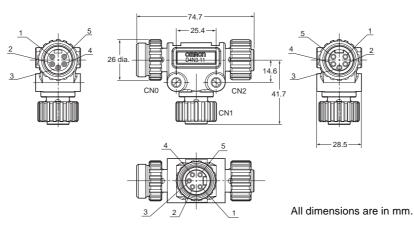


T-branch Connectors

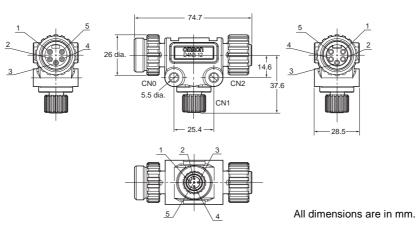
DCN2-1 T-branch Connector



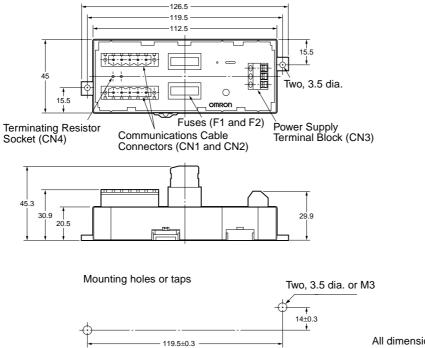
DCN3-11 T-branch Connector



DCN3-12 T-branch Connector



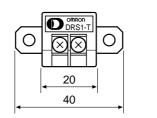
DCN1-1P Power Supply Tap

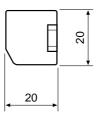


All dimensions are in mm.

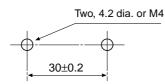
Terminating Resistors

DRS1-T Terminal-block Terminating Resistor



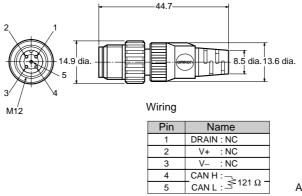


Mounting holes or taps



All dimensions are in mm.

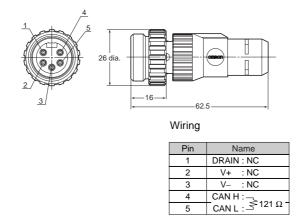
DRS2-1 and DRS2-2 Shielded Micro-size (M12) Terminators



All dimensions are in mm.

Note The terminating resistance (121 Ω) is connected across pins 4 and 5.

DRS3-1 Shielded Mini-size Terminator



All dimensions are in mm.

Note The terminating resistance (121 Ω) is connected across pins 4 and 5.

Appendix C

Current Consumption of DeviceNet Devices

Master Units

Model	Internal current consumption	Communications current consumption	
CS1W-DRM21	290 mA max.	30 mA max.	
CJ1W-DRM21	290 mA max.	18 mA max.	
CVM1-DRM21-V1	250 mA max.	45 mA max.	
C200HW-DRM21-V1	250 mA max.	45 mA max.	
3G8F7-DRM21	290 mA max.	30 mA max.	

Slave Units

General-purpose Slaves

Model	Internal current consumption	nsumption Communications current consumption	
DRT1-ID08	50 mA max.	30 mA max.	
DRT1-ID08-1	50 mA max.	30 mA max.	
DRT1-ID16	50 mA max.	30 mA max.	
DRT1-ID16-1	50 mA max.	30 mA max.	
DRT1-OD08	50 mA max.	30 mA max.	
DRT1-OD08-1	50 mA max.	30 mA max.	
DRT1-OD16	50 mA max.	30 mA max.	
DRT1-OD16-1	50 mA max.	30 mA max.	
DRT1-MD16	50 mA max.	25 mA max.	
DRT1-ID16T	90 mA max.	30 mA max.	
DRT1-ID16T-1	90 mA max.	30 mA max.	
DRT1-ID16TA	(Shares communications power supply.)	50 mA max.	
DRT1-ID16TA-1	(Shares communications power supply.)	50 mA max.	
DRT1-OD16T	90 mA max.	30 mA max.	
DRT1-OD16T-1	90 mA max.	30 mA max.	
DRT1-OD16TA	(Shares communications power supply.)	50 mA max.	
DRT1-OD16TA-1	(Shares communications power supply.)	50 mA max.	
DRT1-MD16T	90 mA max.	30 mA max.	
DRT1-MD16T-1	90 mA max.	30 mA max.	
DRT1-MD16TA	(Shares communications power supply.)	50 mA max.	
DRT1-MD16TA-1	(Shares communications power supply.)	50 mA max.	
DRT1-ID32ML	(Shares communications power supply.)	50 mA max.	
DRT1-ID32ML-1	(Shares communications power supply.)	50 mA max.	
DRT1-OD32ML	(Shares communications power supply.)	90 mA max.	
DRT1-OD32ML-1	(Shares communications power supply.)	90 mA max.	
DRT1-MD32ML	(Shares communications power supply.)	70 mA max.	
DRT1-MD32ML-1	(Shares communications power supply.)	70 mA max.	
DRT1-ID16X	70 mA max.	30 mA max.	
DRT1-ID16X-1	70 mA max.	30 mA max.	
DRT1-OD16X	70 mA max.	30 mA max.	
DRT1-OD16X-1	70 mA max.	30 mA max.	

Model	Internal current consumption	Communications current consumption	
DRT1-HD16S	60 mA max. 40 mA max.		
DRT1-ND16S	60 mA max.	40 mA max.	
DRT1-TS04T	130 mA max.	30 mA max.	
DRT1-TS04P	130 mA max. 30 mA max.		
DRT1-AD04	80 mA max. 30 mA max.		
DRT1-AD04H	130 mA max. 30 mA max.		
DRT1-DA02	140 mA max.	30 mA max.	
CQM1-DRT21	80 mA max. (Supplied from the 5 V DC base.)) 40 mA max.	
CPM1A-DRT21	50 mA max.	30 mA max.	

Environment-resistive Slaves

Model	Internal current consumption Communications current consumption		
DRT1-ID04CL	(Shares communications power supply.)	25 mA max.	
DRT1-ID04CL-1	(Shares communications power supply.)	25 mA max.	
DRT1-ID08CL	(Shares communications power supply.)	30 mA max.	
DRT1-ID08CL-1	(Shares communications power supply.)	30 mA max.	
DRT1-ID08C	50 mA max.	30 mA max.	
DRT1-HD16C	50 mA max.	30 mA max.	
DRT1-HD16C-1	50 mA max.	30 mA max.	
DRT1-OD04CL	(Shares communications power supply.)	35 mA max.	
DRT1-OD04CL-1	(Shares communications power supply.)	35 mA max.	
DRT1-OD08CL	(Shares communications power supply.)	40 mA max.	
DRT1-OD08CL-1	(Shares communications power supply.)	40 mA max.	
DRT1-OD08C	50 mA max.	30 mA max.	
DRT1-WD16C	60 mA max.	30 mA max.	
DRT1-WD16C-1	60 mA max.	30 mA max.	
DRT1-MD16C	50 mA max.	30 mA max.	
DRT1-MD16C-1	50 mA max.	30 mA max.	
DRT1-B7AC	500 mA max.	70 mA max.	

Special Slaves

Model	Internal current consumption	Communications current consumption	
CPM2C-S100C-DRT CPM2C-S110C-DRT		30 mA max.	
C200HW-DRT21	250 mA max. (Supplied from the 5 V DC base.)	45 mA max.	
DRT1-232C2	100 mA max.	50 mA max.	

MULTIPLE I/O TERMINALs

Communications Unit

Model	Internal current consumption	Communications current consumption	
DRT1-COM	110 mA max.	30 mA max.	

I/O Units

Model	I/O Unit interface current consumption	Internal and I/O current consumption	
GT1-ID16(-1)	35 mA max.		
GT1-ID16MX(-1)	35 mA max.		
GT1-ID16ML(-1)	35 mA max.		
GT1-ID16DS(-1)	35 mA max.		
GT1-ID32ML(-1)	55 mA max.		
GT1-OD16(-1)	35 mA max.	9 mA max.	
GT1-OD16MX(-1)	35 mA max.	9 mA max.	
GT1-OD16ML(-1)	35 mA max.	9 mA max.	
GT1-OD16DS(-1)	35 mA max.	9 mA max.	
GT1-OD32ML(-1)	65 mA max.	11 mA max.	
GT1-ROP08	40 mA max.	350 mA max. (Inrush current 30 A max.)	
GT1-ROS16	50 mA max.	250 mA max. (Inrush current 30 A max.)	
GT1-AD04	50 mA max.	Internal power supply: 100 mA max. (Inrush current 20 A max.)	
GT1-AD08MX	50 mA max.	Internal power supply: 100 mA max. (Inrush current 30 A max.)	
GT1-DA04	50 mA max.	Internal power supply: 150 mA max. (Inrush current 20 A max.)	
GT1-DA04MX	50 mA max.	Internal power supply: 100 mA max. (Inrush current 30 A max.)	
GT1-TS04T	50 mA max.	Internal power supply: 80 mA max. (Inrush current 10 A max.)	
GT1-TS04P	50 mA max.	Internal power supply: 80 mA max. (Inrush current 10 A max.)	
GT1-CT01	90 mA max.	9 mA max.	

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Revision History

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.



Revision code The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous version.

Revision code	Date	Revised content	
1	August 1996	Original production	
2	June 1997	Complete revision to include V1 Master Units.	
3	December 1997	The manual was revised to include new infor- mation on network configuration and wiring, and Temperature Input Terminals. Section 3: Added to include information on net- work configuration and specifications. Page 72: Changes to table. Pages 72 to 84: Additions made to include DRT1-AD04H. Pages 91 to 97: Information added on Temper- ature Input Terminals.	Section 6: Added to include information on the communications power supply. Section 7: Extensively revised to include infor- mation on wiring the network. Page 267: Information changed in table. Appendix F: Added to provide information on connectable devices and current consumption.
4	April 1998	The manual was revised to correct errors and include new information on multiple I/O termi- nals. Page 6: Table added to include information on MULTIPLE I/O TERMINAL. Page 34: Information on MULTIPLE I/O TERMI- NAL added. Pages 46, 51, 56, 60, 65, 72, 84, 91: Specifica- tions corrected. Pages 47, 53, 58, 62, 67, 68, 76: "Insulated" corrected to "isolated." Pages 50, 56, 60, 64, 71, 84, 91, 98: Note on opening the cover removed. Page 92: Note on converted data removed.	Section 5-3: Added to include information on MULTIPLE I/O TERMINAL. Section 7-12: Added to include information or installation and connection of MULTIPLE I/O TERMINAL Pages 350 to 352: Information on MULTIPLE O TERMINAL response times and communica- tions cycle times added. Pages 363 to 368: Error processing informatio for MULTIPLE I/O TERMINAL added. Page 407: Communications Unit device profile added. Page 418: Connectable device information updated to include MULTIPLE I/O TERMINAL.
5	May 2000	 Changes were made throughout the manual to correct errors and include new information on CS1-series PLCs, Basic and Special I/O Units, MULTIPLE I/O TERMINAL Units, and Environment-resistant Terminals. "CompoBus/D" was changed to "DeviceNet" and "CV-series" was amended to "CVM1 and CV-series" throughout the manual. Pages 2, 7, 8, 22, 32, 37, 40, 185, 193, 208, 211, 212, 216, 220, 224, 227, 234-236, 239-242, 252-254, 313, 325, 328-335, 340, 345, 355, 356, 365, 371, 377-379: Information on CS1-series PLCs added. Pages 3-6: Major changes to model information. Pages 7, 15, 19, 341-347: Notes changed/added. Pages 21, 27: Information on communications cycle time. Pages 23, 228: Information on communications setup added. Sections 5-1 to 5-3: Removed. Sections 5-4 8 to 5-4-12: Removed. Page 181: Information on dual power supply changed. 	 Page 184: Torque data changed. Information on mounting added. Section 7-2-2: Removed. Pages 187, 219, 226: Changes to graphics. Pages 190-192: Torque data changed. Sections 7-11, 7-12: Removed. Pages 204, 218, 384, 400, 401: Changes mad to tables. Pages 234, 246, 253, 259, 260: Information of explicit messages added. Pages 326: Information on error log data added Pages 338-339: Changes made to information on envormunications cycle time. Information for networks with more than one Master moved to page 347. Pages 346-349: Equations changed/added. Section 14-1-3: Removed. Page 382: Information on troubleshooting for Analog I/O Units, Temperature Input Terminals the C200H I/O Link Unit, and the RS-232C Un added. Page 399: Change to introduction. Informatior on connection to other company's Masters removed. Pages 402-408: Removed. Appendix E: Removed.
6	October 2000	Reprinted due to error.	
07	August 2002	Completely redone to separate information on M nectors and other connectors, and to add T-bran	

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